



IDEAL BUILT-IN
FURNITURE





M. H. 7



IDEAL BUILT-IN FURNITURE



WM. CAMERON AND COMPANY, INC., WHOLESALE
GENERAL OFFICES, WACO, TEXAS
FORT WORTH · HOUSTON · SAN ANTONIO · BEAUMONT · SAN ANGELO · ABILENE · LUBBOCK · ALTUS, OKLAHOMA



A word to the trade on Ideal standards in a new field

BY TURNING to the manufacture of standardized built-in furniture, we feel that we are following a pronounced trend of the times. The entire building industry has centered its efforts on problems of bringing down costs. Surely the logical point of beginning is in drastic revision of old and more expensive methods of manufacture.

No single departure from precedent can do more to reduce the cost of building than the standardization of production wherever possible. And in a wide variety of building necessities, standardization is easily possible.

This catalog reflects the entrance of the Ideal trademark into a new field. Yet it is a field new only in so far as the standardization of production is concerned. For the same type of units offered here have been built as "special mill-work" for years—and at a cost to the dealer and ourselves of considerably more

than the price at which they can now be sold to the consumer.

The prices at which the units in this initial offering can be sold are astoundingly low. Yet the lowness of the price has not found reflection in a lowering of quality. For, with the efficiency and economy of standardizing on these items and producing them in quantity, we have been able to give the home-builder a much higher quality and a better construction than has been the average in the past.

The reputation of this Company and its trademark is squarely behind every unit offered here. As time passes the line will be broadened even more than the liberal line presented in this catalog. It is the plan of this institution that the Ideal trademark shall come to stand for the finest, the most economical and the most complete line of built-in furniture offered to the industry.

The line will be sold as other Ideal products—"to and through the legitimate dealer only."

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A new source of profit for the dealer and new comforts, conveniences and economy for the home builder

IT TAKES but a moment's analysis of built-in furniture to understand its ready reception by the retail trade. Not alone does it increase volume, but it decreases waste in the yard, requires less labor to handle and increases profit.

Yesterday the volume of sale represented by a complete kitchen unit, including two cabinets and a connecting center with sink, included little more than the sale price of the raw lumber. Occasionally such a unit was "special" and went to the mill, but in the great majority of cases it was "built on the job." The lumber represented the most the dealer could expect from the transaction.

TODAY, with all necessary units standardized, the volume of the sale more than trebles. With no footage to be cut to length, with no short lengths for waste, the dealer can sell a *packaged* product cut to length, machined, sanded and ready for installation on assembly. The advantages are obvious.

And the advantages to the dealer, in easier handling, larger volume and more satisfactory profit, are even second to the advantages received by the home builder. For no cabinet job ever was or ever will be built "on the job", from blue print and without the facilities of the mill, that can approach in quality of construction or finish the result of smooth, accurate mill machining and fitting.

THE consumer gets a far superior completed product—and pays so much less for it that it seems incredible. In moderate priced homes it has been a necessity that plans shall call for the plainest and simplest types of construction and cabinet work. Facilities and price have been the obstacles. By standardizing on designs and types these obstacles disappear, for the price can be lowered and the quality raised.

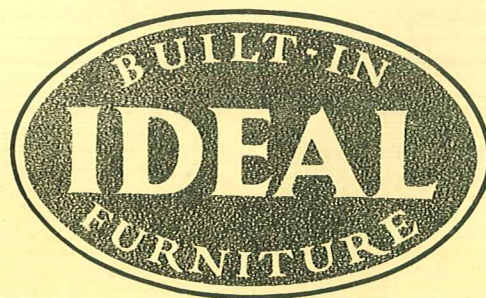
Wood substitutes of all kinds have attacked the problem—often to the sorrow of those who felt compelled to accept them. Standardized Built-in Furniture is meeting this problem and giving back to the building field its time-proven ally—*solid wood construction*.

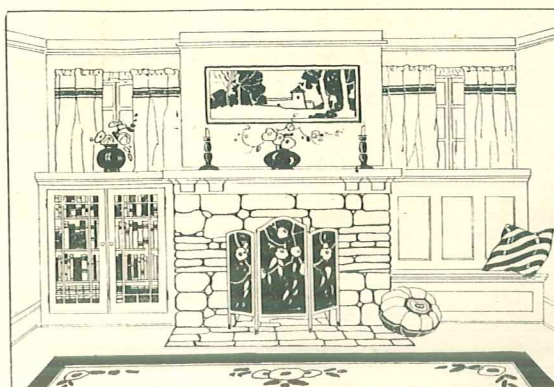
THERE is scarcely a room in the house that cannot profit from comfort and conveniences, as well as from a lowered building cost, by the use of standardized built-in furniture. The great field for these

products is the middle-class home builder—the man who has limited means with which to build and who must make every dollar count. To realize that a complete installation of the Ideal line as presented in this catalog would save the home builder from \$150.00 to \$200.00 is to understand why the standardized idea has come into its present dominant position.

THE perfection of production methods and the development of standardized lines has enabled the lumber merchant to reach out beyond the limits of sales possibilities, existing a few years ago, and to secure for his volume much that formerly went to the furniture specialty manufacturer. He carries as his weapons of competition an equal quality of workmanship, a more attractive home when construction is completed, a far less cost than was formerly required and the good-will that comes to him from the viewpoint of his community.

IT SHOULD be stated frankly, however, that no rush for the products of the standardized mill will engulf the dealer who sits and waits. The building up of volume on this line requires initiative and to a certain extent new methods of selling. It responds readily to reasonable aggressiveness and it pays handsomely the dealer who sets himself and his business to get the volume on these items that someone in his community is surely going to realize.





Ideal Units can be combined in an endless variety of arrangements

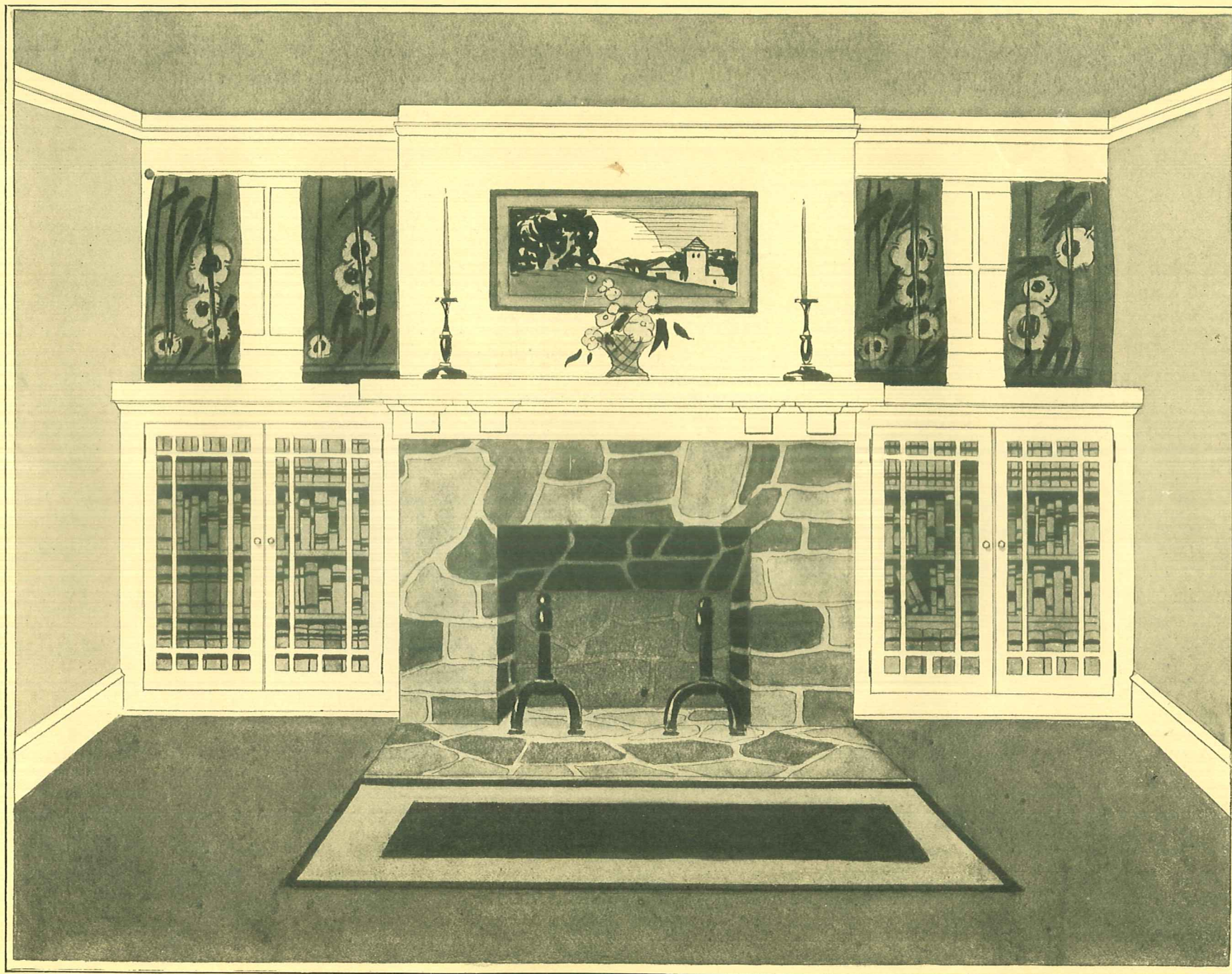
There is almost no limit to the endless variety of combinations that can be planned from Ideal Built-In Units. Above is shown one combination in which Seat Unit W-973 and Bookcase Unit W-935 have been combined with Ideal Mantel Unit W-936.

These units can be used alone if preferred. The bookcase can set by itself with one end butting the wall

and the seat can be slipped into many an alcove or recess to make a comfortable resting nook.

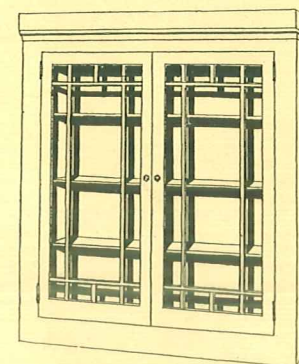
Used as above to flank a French window or to set in corners on the sun parlor, the bookcases or seats make an attractive addition to a room. Full dimensions and details of construction are given in the Specifications on Page 12.





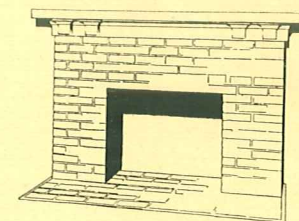
Composition of the Living room Combi- nation shown here

Both bookcase and mantel units come in two different widths, giving an assortment of room sizes that can be fitted. So designed that they can be shortened by ripping if desired. See Specifications Page 12.



BOOKCASE UNIT W-935

See pages 12 and 13
for detailed specifications.

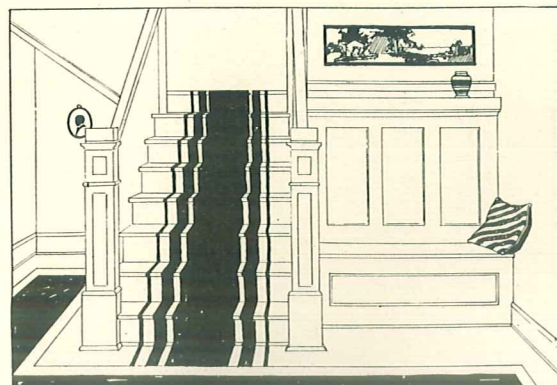
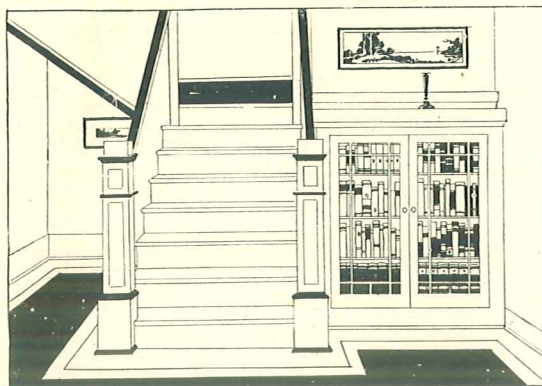


MANTEL SHELF UNIT
W-936

See pages 12 and 13
for detailed specifications.

To order these units simply re-
quest Bookcase Units (W-935)
and one Mantel Shelf (W-936).
**BE SURE TO SPECIFY THE
WIDTH WANTED.** They
come in two widths—see Page 12.

AN appearance of completeness and a homelike impression that comes only from a room well balanced in its appointments and its proportions is the contribution which the above combination of three Ideal Built-In Units makes to the living-room. Two bookcase units (W-935) and the mantel shelf (W-936) are combined here. This is but one of a wide variety of arrangements possible with these units.



Almost as many combinations possible as any home builder could want

Ingenuity is the only requirement for developing countless pleasing and convenient combinations of Ideal Built-In Units. Every room of the house can be made prettier, more convenient and more modern with Units from the Ideal line.

Above the Bookcase Unit W-935 is shown setting in the recess created by an open stairway. It fills up a vacant corner—makes its decoration simple and easy.

Ideal Seat W-937 is shown used in an alcove similar to that in which the Bookcase Unit is illustrated. Particularly, where the stairway comes down into a hall that opens onto a front porch is this seat arrangement excellent.

Adaptability of these Ideal Units is almost without end. They can be fitted, with comparative ease, into the plans for almost any home.

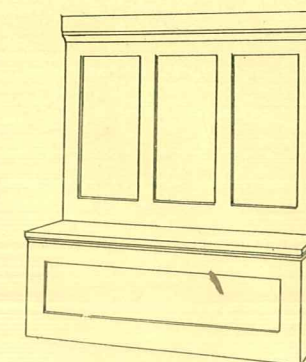




IN the living room combination above two Ideal Seat Units (W-937) are combined with Mantel (W-936). With lights low, the grate fire crackling and a few pillows thrown carelessly on the seats, two cozy corners spring into existence. The perfect balance of the proportions of seats and mantel are excellently illustrated above. Ideal Built-in Furniture lends a rare charm to the room it graces.

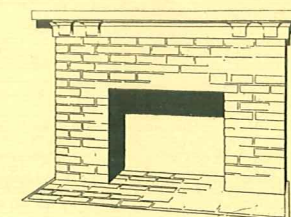
Composition of the Living room Arrangement shown opposite

To plan for an installation similar to that shown opposite consult Pages 12 and 13 for detailed Specifications. Both units (seat and mantel) made in two different widths to fit wide variety of room sizes.



SEAT UNIT W-937

See pages 12 and 13 for specifications.



MANTEL SHELF UNIT W-936

For specifications See pages 12 and 13

To order combination shown opposite request two Seat Units (W-937) and one Mantel (W-936). Remember they come in two widths. SPECIFY THE WIDTH.

Specifications Bookcase Unit W-935

Dimensions—This unit made in two sizes either 3 ft. 6 in. wide or 4 ft. wide. Both sizes are 4 ft. 6 in. high, 10 $\frac{3}{8}$ in. deep. Measurements given are over all.

Construction—Built complete of White Pine. Top is built up and cut to net length. Face frame built up. Door stops applied. Top and moulding furnished in sufficient length to allow for return on end where unit is used alone as bookcase. Bottom, end, moulding, shelves and shelf supports machined and cut to net length but not assembled. Doors built up and fitted with center stiles rabbeted. Doors are glazed. Hardware not furnished.

Doors—Eleven light design as shown. Plain glass.

Shelves—Solid support construction. Three shelves provided which, with base, gives four shelves.

Combination—Can be used alone or in variety of combinations with mantel and built-in seat. Designed for living room, library, hall, sun parlor or den.

IMPORTANT—When ordering be sure to specify whether 3 ft. 6 in. or 4 ft. width is wanted. Assembly is simple and can be done quickly. Full instructions packed with each unit.

Specifications Built-in Seat Unit W-937

Dimensions—Made in two sizes, 3 ft. 6 in. wide and 4 ft. wide. Both sizes are 4 ft. 6 in. high and have projection from wall to outer edge of seat of 14 inches. Measurements given are over all.

Construction—Made of White Pine. All parts machined and cut to net size but not assembled. Paneled seat back and front built up. Panels of 3-ply fir, laminated with waterproof glue. Top member of seat back assembled.

Design—Seat is three panel back and single base panel design. Moulding conforms to design of mantel shelf W-936 and bookcase unit W-935. Design permits of use with any style of room trim.

Combination—Can be used with bookcase unit and mantel shelf or in any recess space designed for living room, library, hall, sun parlor or den.

IMPORTANT—Be sure to specify whether you order the 3 ft. 6 in. seat or the 4 ft. seat. Assembly is easy. Full instructions with each unit.

Specifications Mantel Shelf Unit W-936

Dimensions—Made in two sizes, 8 ft. 11 in. wide and 9 ft. 11 in. wide. Both sizes are 9 $\frac{3}{4}$ in. deep and have a 3 in. face.

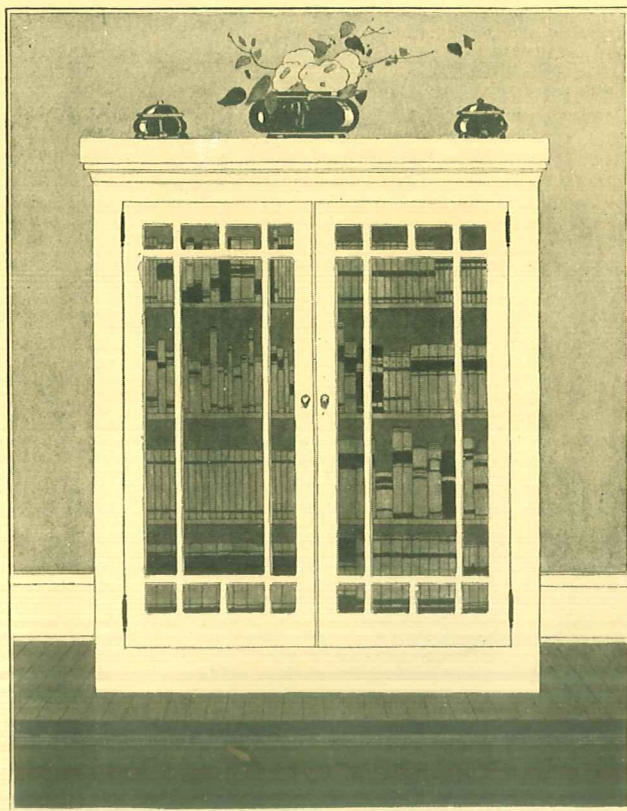
Construction—Built complete of White Pine. Shelf built up, 8 ft. 11 in. width mantel allows for return ends where breast is from 4 $\frac{1}{2}$ ft. to 5 ft. wide. 9 ft. 11 in. width allows for return where breast is 5 $\frac{1}{2}$ ft. to 6 ft. wide. Brackets, moulding and apron machined. Moulding and apron cut long to provide for return on ends.

Design—This mantel is designed in beautiful proportions and will harmonize with any style trim.

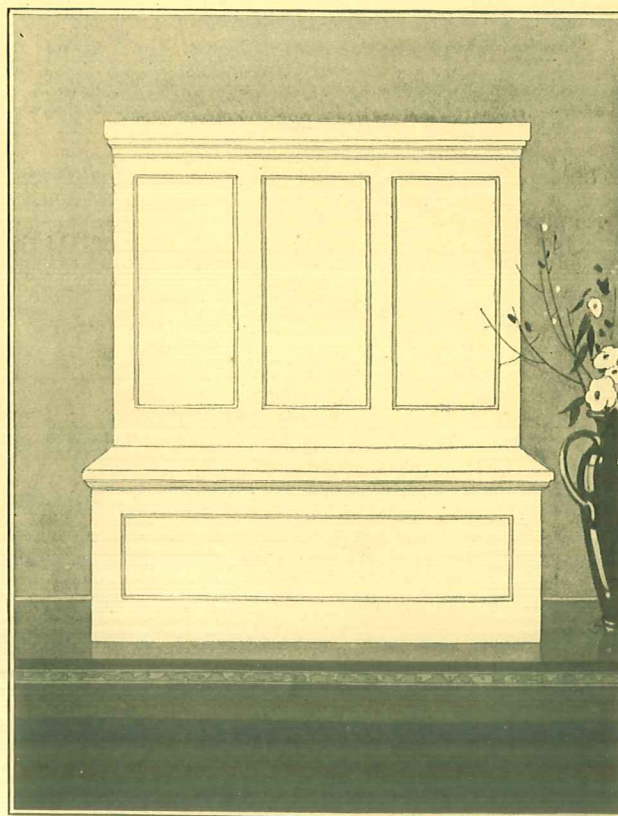
Combination—Can be used alone or in combination with built-in seat and bookcase unit.

IMPORTANT—When ordering be sure you specify whether 8 ft. 11 in. width or 9 ft. 11 in. width is wanted. Mantels with breast up to 5 ft. take the short width for adequate return. Mantels with breast of 5 ft. to 6 ft. require the 9 ft. 11 in. width for proper return. Assembly is very simple. Full instructions with each unit.

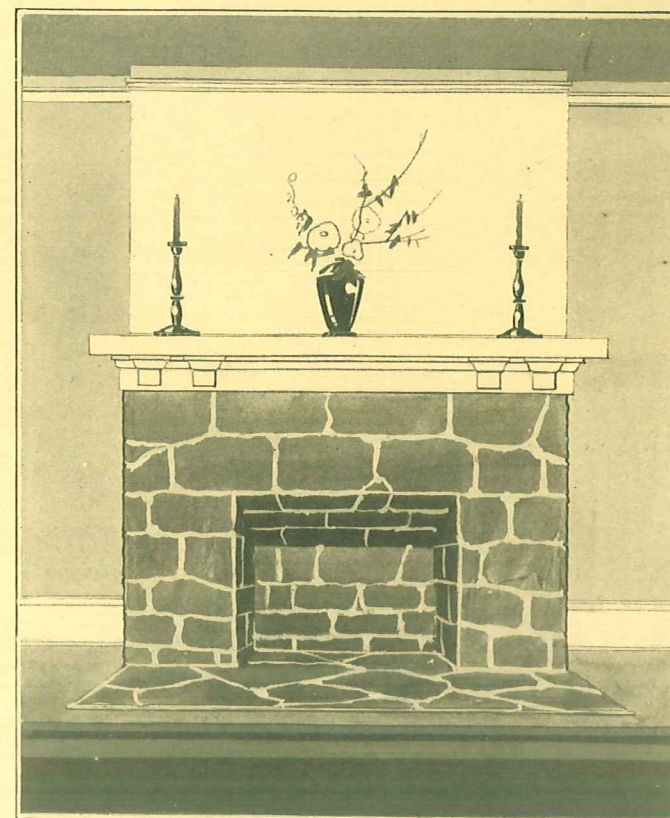




BOOKCASE UNIT W-935



BUILT-IN SEAT UNIT W-937



MANTEL SHELF UNIT W-936

From these three *built-in* units
dozens of beautiful living room combinations can be built

W-935 An architecturally correct and wonderfully proportioned bookcase with doors of eleven light glass design. Four roomy shelves accommodate the books and the top of the case provides an excellent place for flowers or bric-a-brac to enhance the decoration of a room.

It is made from well-seasoned White Pine to offset the possibility of swelling or warping. Hinges and knobs are not provided—these can be the choice of the buyer.

It is excellent in the hall, the library, the den and the bedroom. Shown as on pages 8, 9 and 10, where it is in a variety of combinations with Mantel and Seats, it brings to the living room a touch of modernity and a sense of well-planned refinement. Very moderate in cost. Comes unpainted.

W-937 A seat that combines a balance of proportion with a quiet panel design, the simplicity of which lends grace to its lines. A very solid and substantial built-in unit, made from well-seasoned White Pine.

Its uses are many. It adds comfort to a sun parlor, fills up vacant corners in halls and dens, creates sunny nooks opposite windows in the library. Used in connection with the mantel as shown on page 11 it makes a beautiful and useful living room end.

The seat has been an important part of all architectural periods of the world and its usefulness encourages the thoughtful home builder to let it take its place in his home. The price is most moderate. Comes unpainted.

Panels are 3 ply fir, laminated with water-proof glue.

W-936 The grace of its design and the ease with which it blends into any scheme of room trim lends to this Mantel Shelf a rare virtue of being seen but not heard. It combines a simplicity of line that is charming and that harmonizes with Ideal Seat or Bookcase Units intended to be its companions.

It is entirely accurate in its milling and is ornamented only with a modest moulding that joins the top shelf with the apron.

By turning to pages 8, 9, 10 and 11 it can be seen in its place in the room, standing in quiet relief between the bookcases or the seats. It has been specially constructed from seasoned White Pine and will endure without warping or cracks. It comes unpainted—to be decorated in harmony with the rest of the room.

Specifications Corner China Cabinet W-925

Dimensions—Over all size of cabinet is 2 ft. 11½ in. wide, 6 ft. 10¼ in. high, 1 ft. 6 in. deep. Rough opening required for installation is 3 ft. 1 in. wide and 6 ft. 11 in. high. Dimensions on face of angle between walls must be 3 ft. 11 in.

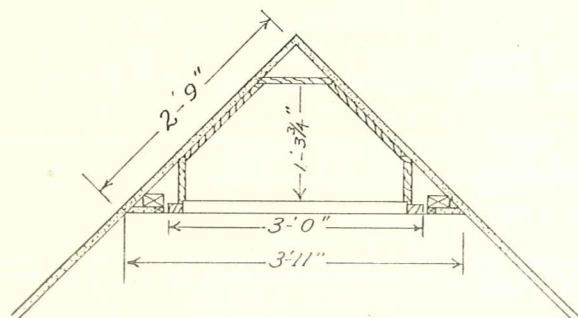
Construction—Built of White Pine. Face frame built up. Doors built up and fitted with center stiles rabbeted. Drawers shipped K. D. Two small false drawers machined and applied to face frame. Top, bottom, sides, back, shelves and drawer slides, all machined and cut to net length. Stool and moulding cut to long length for allowing returns to be cut to suit type of trim used.

Doors—Upper door glazed with plain glass in 14 light design as shown. Bottom doors of single panel design. Panels are 3-ply fir, laminated with waterproof glue.

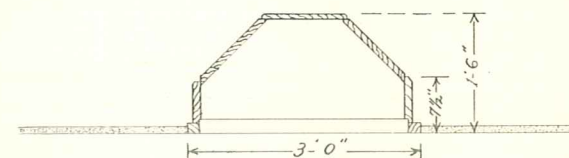
Trim—No trim furnished. This unit to be trimmed with style used in the room. No hardware furnished.

Colonial China Cabinet W-926

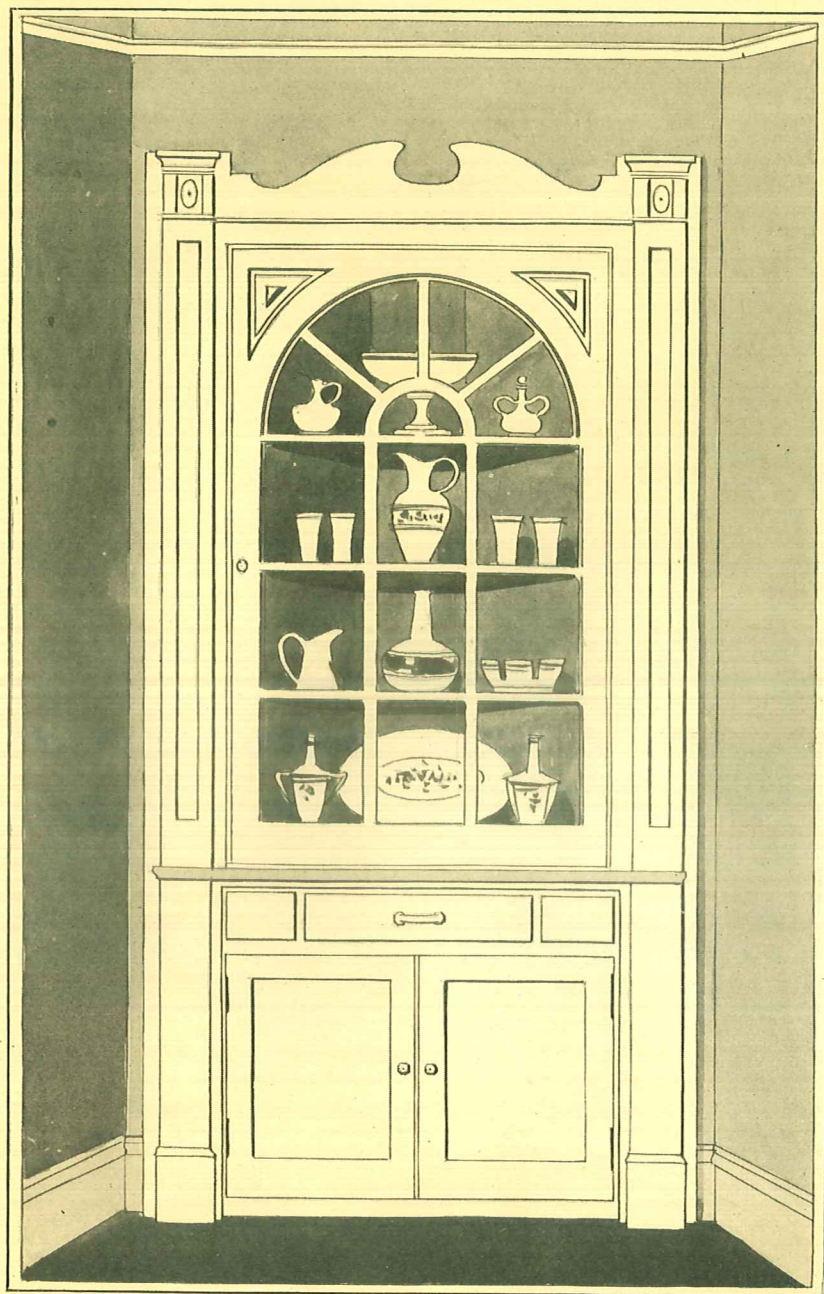
This cabinet is identical in measurements and construction with W-925 excepting only that a beautiful Colonial type trim is furnished. The head casing is shaped and cut to net length made in 2 pieces with tongue and groove joint behind the neck mould. Side casings are built up with pilasters, caps and ornaments applied. The Colonial trim can be purchased separately by dealers who have Cabinet W-925 in stock and wish to convert it into Colonial Cabinet W-926.



Above floor plan shows detail of dimensions for installing Cabinet W-925 or W-926 across a corner of a room. Note that dimension across face of angle is 3 ft. 11 in.

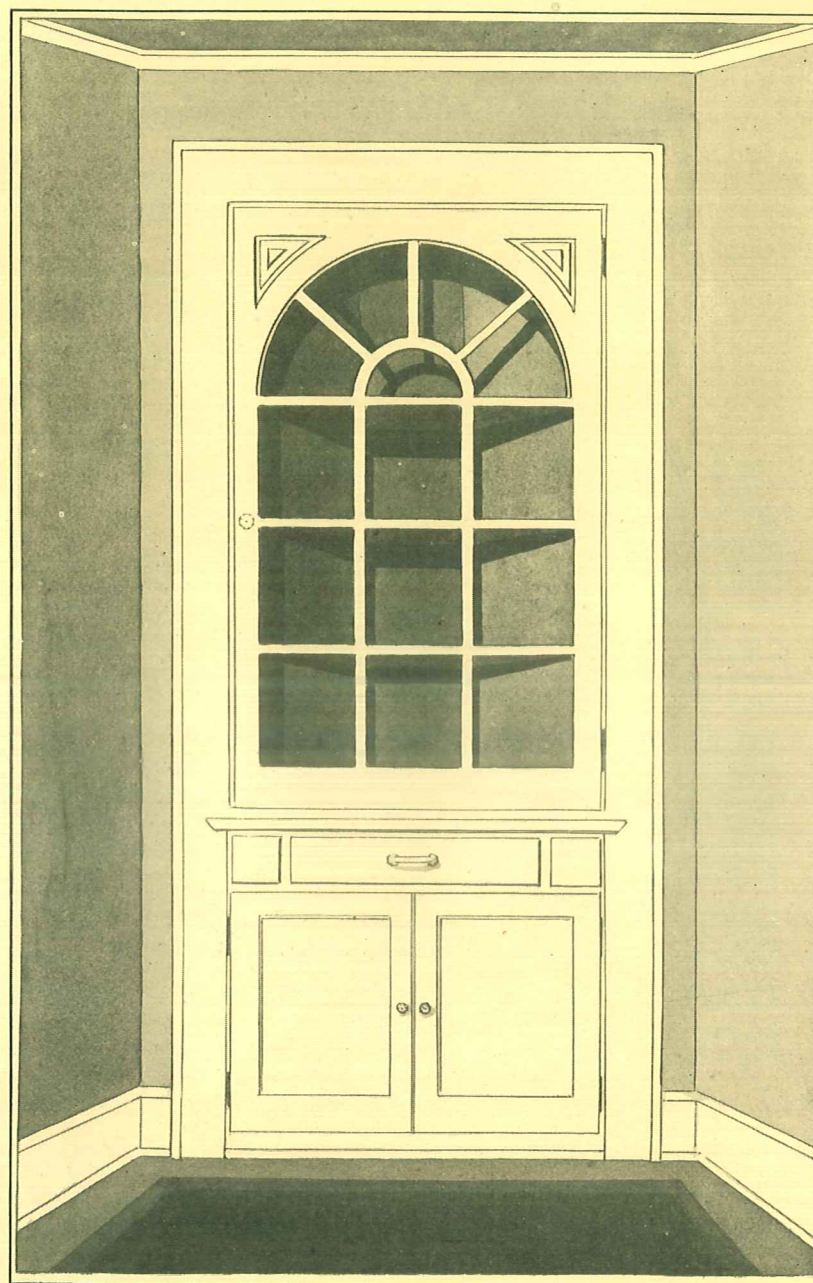


This diagram shows dimensions to follow in installing Cabinet W-925 or W-926 in a wall and not across a corner. Note depth of 1 ft. 6 in. must be provided for in the opening.



Colonial China Cabinet
W-926

FOR but a few dollars additional cost the China Cabinet opposite (W-925) can be transformed into this pretty and correct Colonial Cabinet. As a corner cabinet it can set at an angle across the corner. Made from seasoned White Pine. It lends a rare distinction to the dining room. Drawer handles and door knobs not furnished.

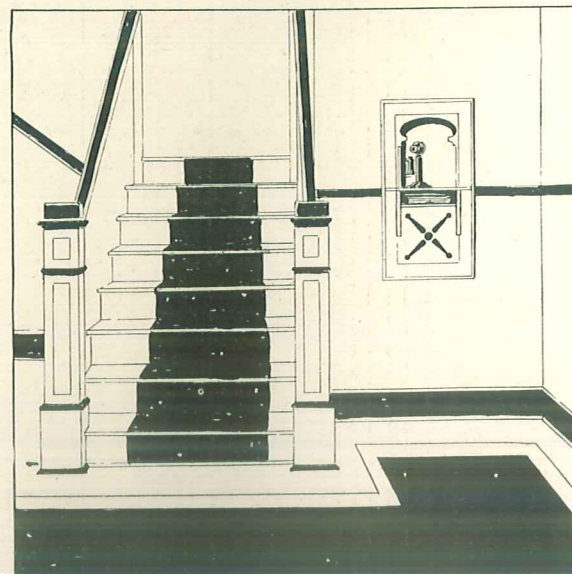
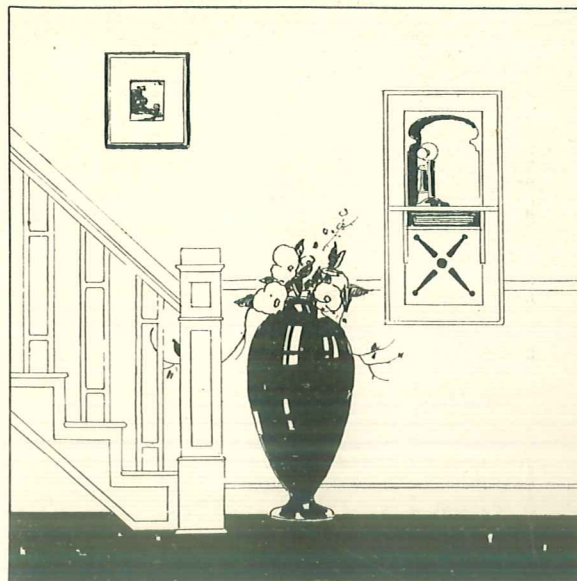


Corner China Cabinet
W-925

A CHINA CABINET that sets across a corner of the dining-room, this piece of built-in furniture lends a note of aristocracy to the home. It has a fourteen light design in the upper door and lower doors are paneled as shown. It comes unpainted to be decorated in harmony with the balance of the room.

Important

Colonial Cabinet W-926 is exactly the same construction as Corner China Cabinet W-925, excepting that with W-926 complete Colonial Trim is provided. No trim comes with W-925 — trim used will be the same as that used in the room it occupies. The trim is sold separately, when desired, so dealers with W-925 in stock can convert it into a Colonial Cabinet.



A permanent home for the telephone in the IDEAL *Built-in* Telephone Cabinet

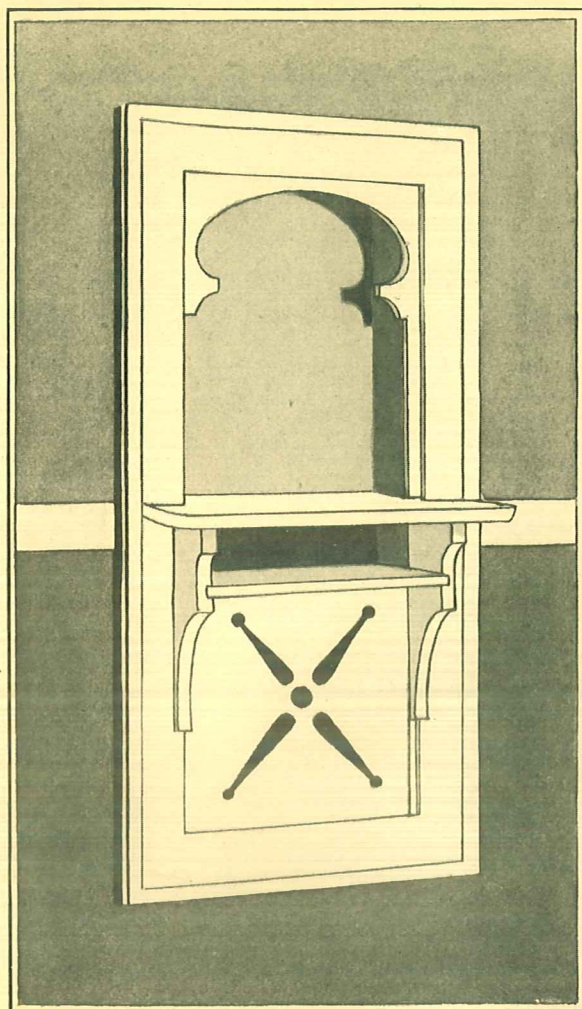
Dining room, hall, living room, den or library—regardless of the location of the telephone, this Ideal Cabinet is entirely appropriate.

Its graceful lines and the unique efficiency of its construction combine ornamentation with convenience. Anywhere in the house that a phone might be wanted, this cabinet can be placed.

Installation is most simple. Only a simple rough opening is required and the Cabinet can be installed in homes now built as well as in homes planned for or under construction.

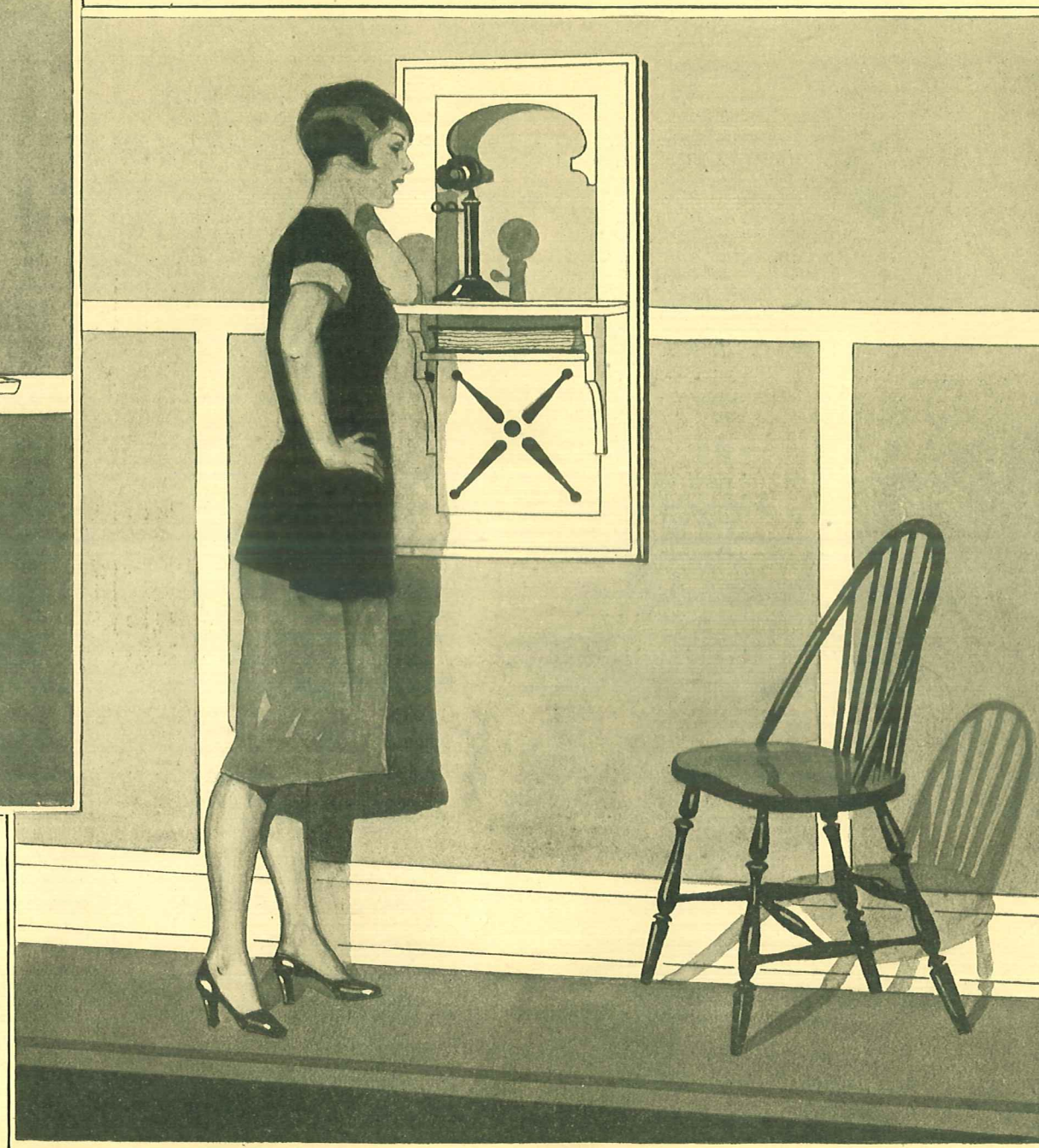
Full specifications for the unit are given on the opposite page. It sells for a most modest price.





Telephone Cabinet
W-944

Made of seasoned White Pine and comes unpainted to be decorated as the rest of the room. A most attractive built-in cabinet to make the location of the phone an asset to the balance and beauty of the hall, dining room, library or bedroom.



HERE is one of the handiest things in the house and the solution of the problem of what to do with the telephone. It gives the phone book a home, too, for there is a neat little recess planned to hold that book. The bell box is entirely concealed and yet, because of the perforated decoration of the bell recess, it can ring as loudly as you like. Method of construction does not muffle sound of the bell. The low cost will surprise you.

Specifications
Telephone Cabinet
W-944

Dimensions—Over all size 1 ft. 6½ in. by 3 ft. 1¾ in. To fit studding set 16 in. on center. Rough wall opening required 1 ft. 2¾ in. wide by 2 ft. 10½ in. high.

Construction—Phone recess is 12 in. wide by 15½ in. high, 4½ in. deep. Built of White Pine. Bell recess is 12 in. wide by 12¼ in. high; 4½ in. deep. Telephone shelf is 10¼ in. deep. Book shelf is 9¼ in. deep and sets 2¾ in. below telephone shelf. Panel in bell box perforated to aid sound of bell. Panels are 3-ply fir, laminated with waterproof glue. Back band mitred and joined to casing extending back to wall. No hardware required. This unit assembled complete except ornamental brackets, phone and book shelf. The unassembled parts are accurately machined and fitted ready for quick assembly.

Specifications

Vanity Dresser and Wardrobe *W-955*

Dimensions—Rough opening required 9 ft. 10 in. wide, 6 ft. 11 in. high, 2 ft. deep. Vanity section is 3 ft. 10 in. wide by 6 ft. 8½ in. high and 1 ft. 11 in. deep. Cedar lined wardrobe is 2 ft. 6½ in. wide, 6 ft. 8¼ in. high by 21¾ in. deep. Closet section is 2 ft. 10 in. wide, 6 ft. 8½ in. high by 21¾ in. deep.

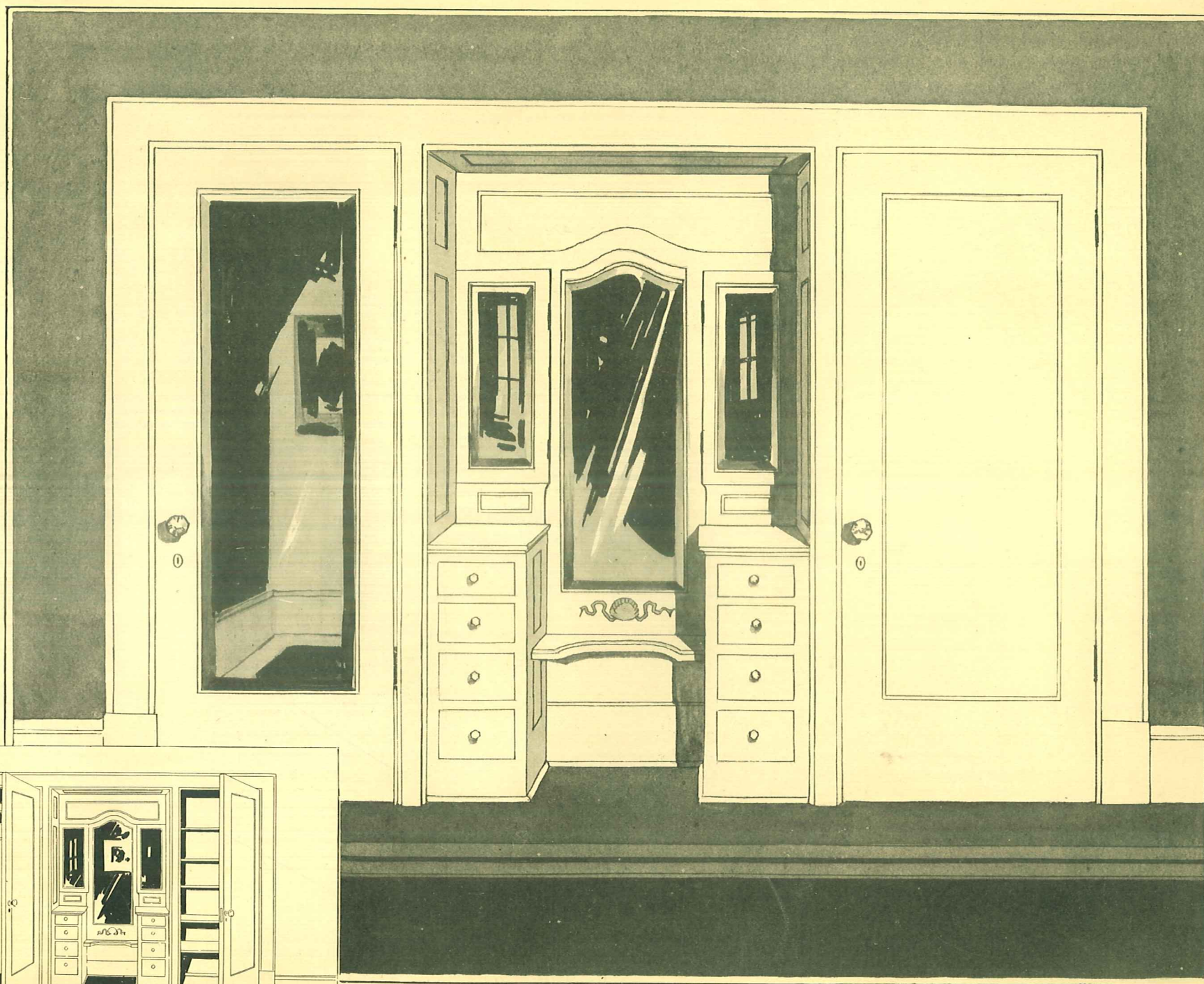
Construction—Cedar-lined wardrobe built with one shelf and one hanger rod. Closet section has 5 shelves and shoe rack, top shelf being set low for hat shelf. Vanity section, two drawer sections of 4 drawers each, drawers being 3¾, 4¾, 5¾ and 6¾ inches deep. Each section is cut to net fitting size and ready for complete quick assembly. Drawers come K. D., completely machined and ready to be assembled.

Doors—Doors for this unit are not furnished. These will want to be of the same design as other doors in the home. Unit is built to take doors 2 ft. 6 in. wide by 6 ft. 8 in. high by 1¾ in. deep.



Vanity Dresser and Wardrobe W-955

A BEAUTIFUL combination built-in unit with a cedar-lined wardrobe on one side and six-shelf closet on the other. The small wing mirrors are hinged and can be adjusted to suit the user as she prefers. When the left hand door contains a mirror and stands full open it gives a multiple mirror effect in connection with mirrors in the vanity. Front, back and side views are simultaneous.



HERE, for Milady's own room, is a masterpiece. Something that can belong to her and her alone. A cedar-lined wardrobe for her furs, her coats and her gowns. A roomy closet with hat shelf at the top and shoe rack at the bottom. A dome light installed in the top of the vanity section will give her perfect light on the dullest day. Perfectly designed. Its complete cost is less than a most moderately priced portable vanity.

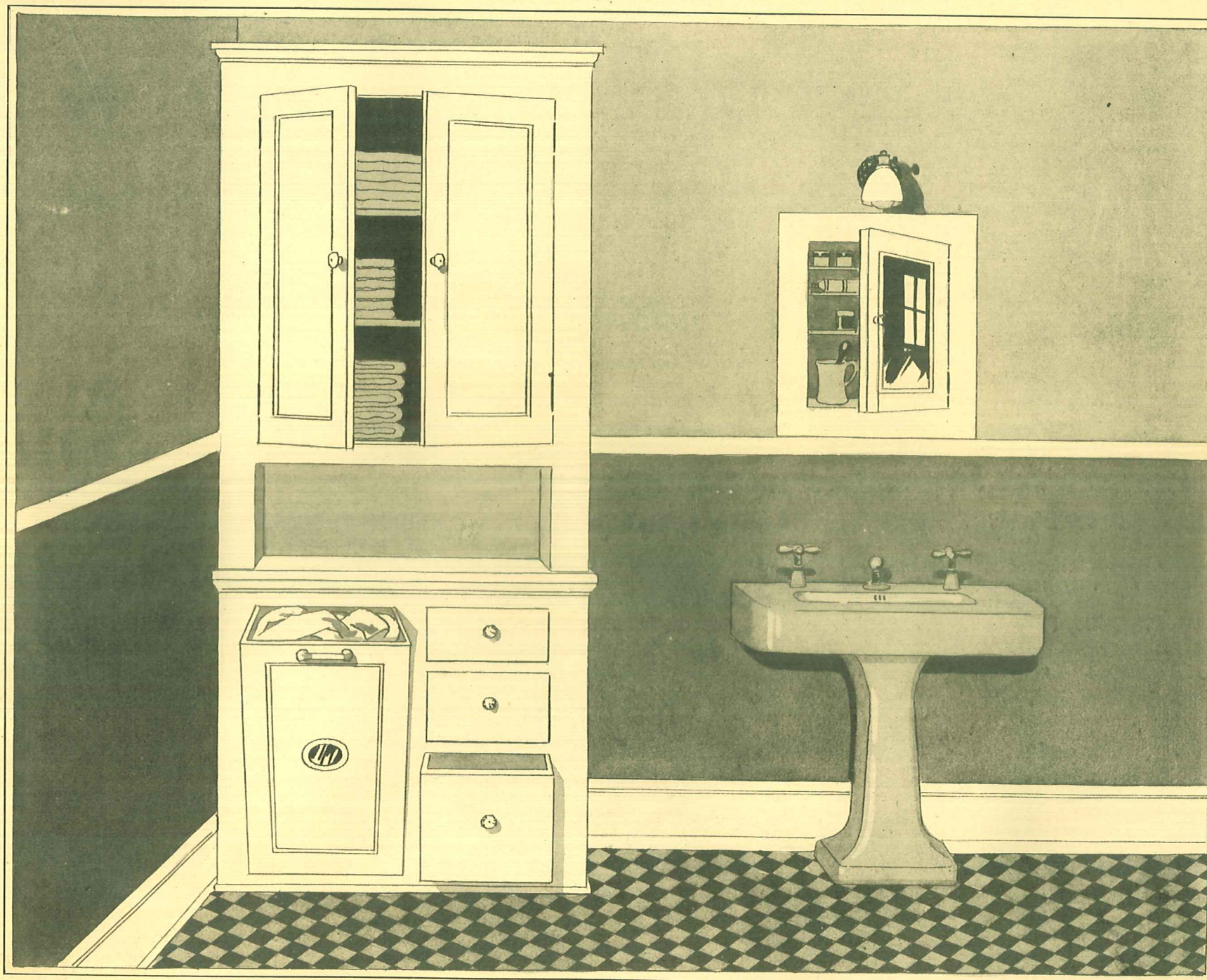
Convenience enters the Bathroom

THOSE of us who have married know of the three rooms that belong to "her." They are the kitchen, bedroom and bath. In one she performs her daily routine of labor. In one she spends her leisure restful hours. In the other she makes her toilette and her resolutions that the bath must be kept cleaner and neater.

Here, in these Ideal Bath Room Units—the roomy, convenient linen closet and the handy medicine cabinet—are two conveniences that are becoming a necessity with every new home. Proportion of line has been carefully watched in building these units, but the great concern has been to build them practical—practical and convenient.

They have no trick features. They are, however, unusually well arranged in space, shelves and drawer appointments. They have been built with an eye to strength of construction and a low range of price that would make them salable at a price too low to form an obstacle.

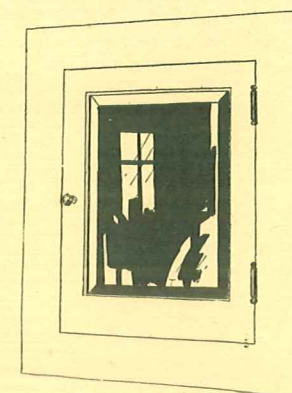




THE combination above shows the Ideal linen cabinet (W-946) and the medicine cabinet (W-945) installed in the bathroom. With these two units in the home there is a place for everything right where it is used. Both of the units are time-savers and work-shorteners. They save her steps and that alone should recommend them to the man who is building or remodeling.

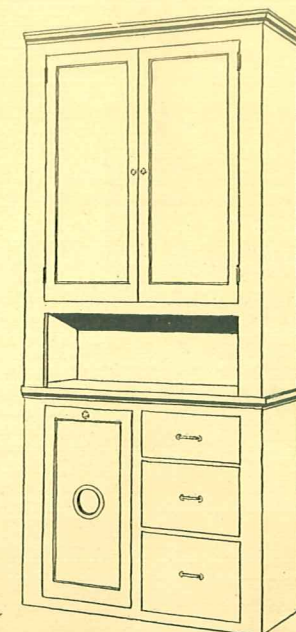
Bathroom Combination as shown in the illustration opposite

To order these units simply specify Linen Closet W-946 and Medicine Cabinet W-945. No other specifications necessary. Made only in one size. See specifications on Page 22.



MEDICINE CABINET W-945

See page 22 for
detailed specifications.



LINEN CLOSET W-946

Detailed specifications
given on page 22.

Specifications Linen Closet *W-946*

Dimensions—Size over all is 3 ft. 6 in. wide by 8 ft. high; 1 ft. 6 in. deep. Upper section is 5 ft. high. Lower section 3 ft. high.

Construction—Made from White Pine. Doors rabbeted on center stiles and fitted but not hung. Two shelves, with base of upper section as third shelf, provide roomy storing quarters for linen. Recess provided as shown. Both upper and lower face frames built up. Lower section has tilting bin for soiled linens with copper wire ventilator. Three drawers in lower section. All panels and also the back of this unit made from 3-ply fir, laminated with waterproof glue. All parts machined and cut to net length.

Design—Designed for use in small or large bath rooms. Can be set in alcove or permitted to stand out from wall.

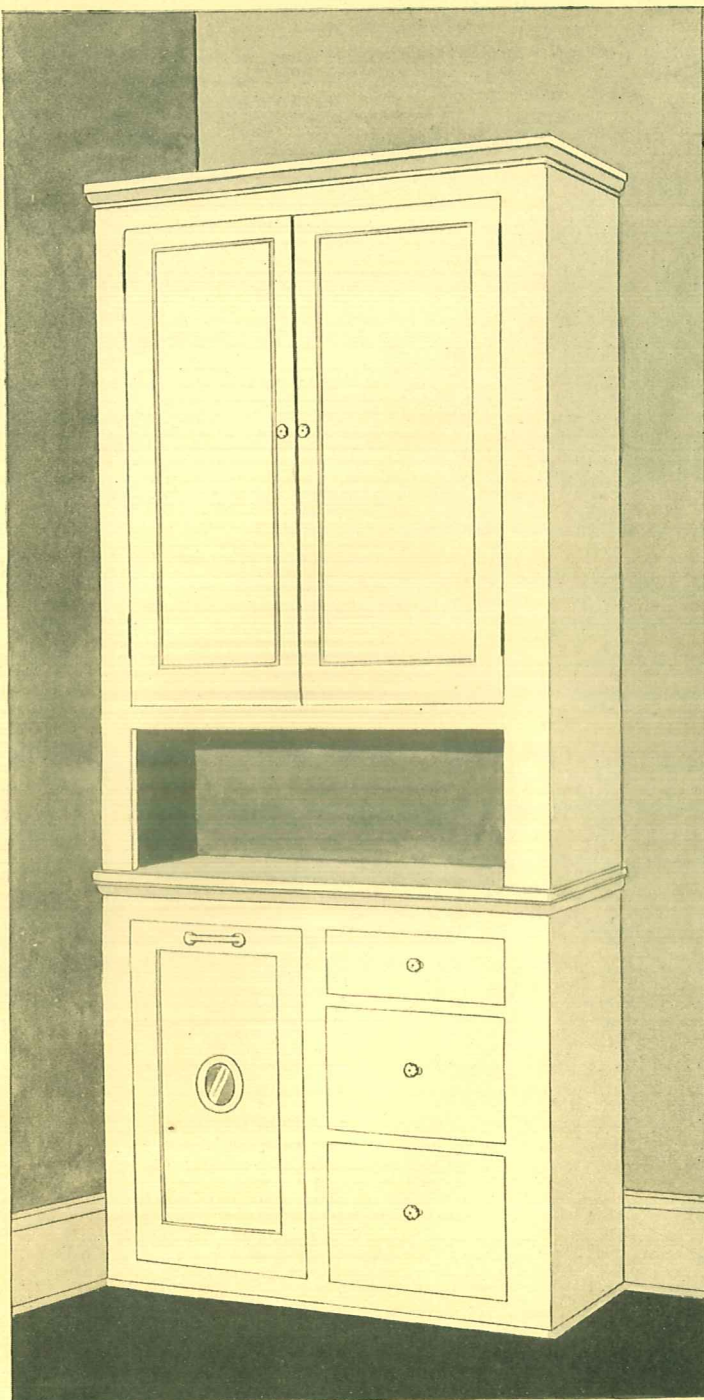
Specifications Medicine Cabinet *W-945*

Dimensions—Rough wall opening required is 1 ft. 6 in. wide by 1 ft. 10 in. high; 4 in. deep. Mirror size is 12 in. by 16 in.

Construction—Built up complete including trim of White Pine. Door fitted and glazed but not hung. Glass best mirror plate beveled edges. Has three adjustable shelves. Back of 3-ply fir, laminated with waterproof glue. No hardware provided.

Design—Both in size and shelf provisions this cabinet is of unusual utility and convenience. Its adjustable shelves (can be adjusted to 7 different positions) are an excellent feature and its price represents an unusually low figure for a cabinet of this kind and with its features.



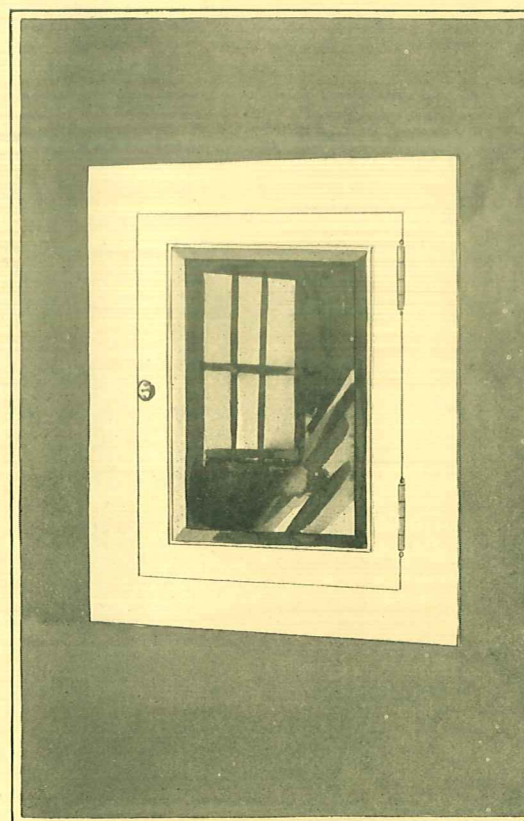


Linen Closet *W-946*

ABOVE cabinet is shown opened on page 21. Top section has three roomy shelves. Bottom section has three drawers and tilting bin for soiled linen. Bin has a ventilator, screened with copper wire, to keep away damp and mustiness. Very low in price.

Medicine Cabinet *W-945*

THE Ideal Medicine Cabinet is an old friend in the field. Its sturdy construction of seasoned White Pine and its freedom from warping gives the buyer the assurance of permanence. It is provided with three adjustable shelves, besides the base shelf. The door is glazed with beveled mirror plate. Backing of mirror is of 3-ply fir and solidly fastened. It sells at an unusually low price.



THE bathroom units shown here are among the best selling staples in the Ideal line. Either can be installed in an old home as easily as in a new. They are favorites with the women for they lighten labor and provide storage space badly needed in nearly every home. Both pieces are unusually well built and the low price made possible by quantity production assures the dealer who carries them in stock and on display of a most satisfactory turn-over and profit.

The kind of kitchen every woman dreams about

IT is not pride alone that prompts the woman to yearn for beauty and conveniences in her kitchen. It is here she labors and here she sees the steps to be saved and the work to be lightened by the development of modern conveniences.

In truth, the woman in the old home is as good a prospect for the installation of such equipment and appointments as the proud young wife, building for the first time.

The "kitchen" market is a large one. It is comparatively easy to sell—the only requirement being an attainable price and a commodity of genuine usefulness and quality.

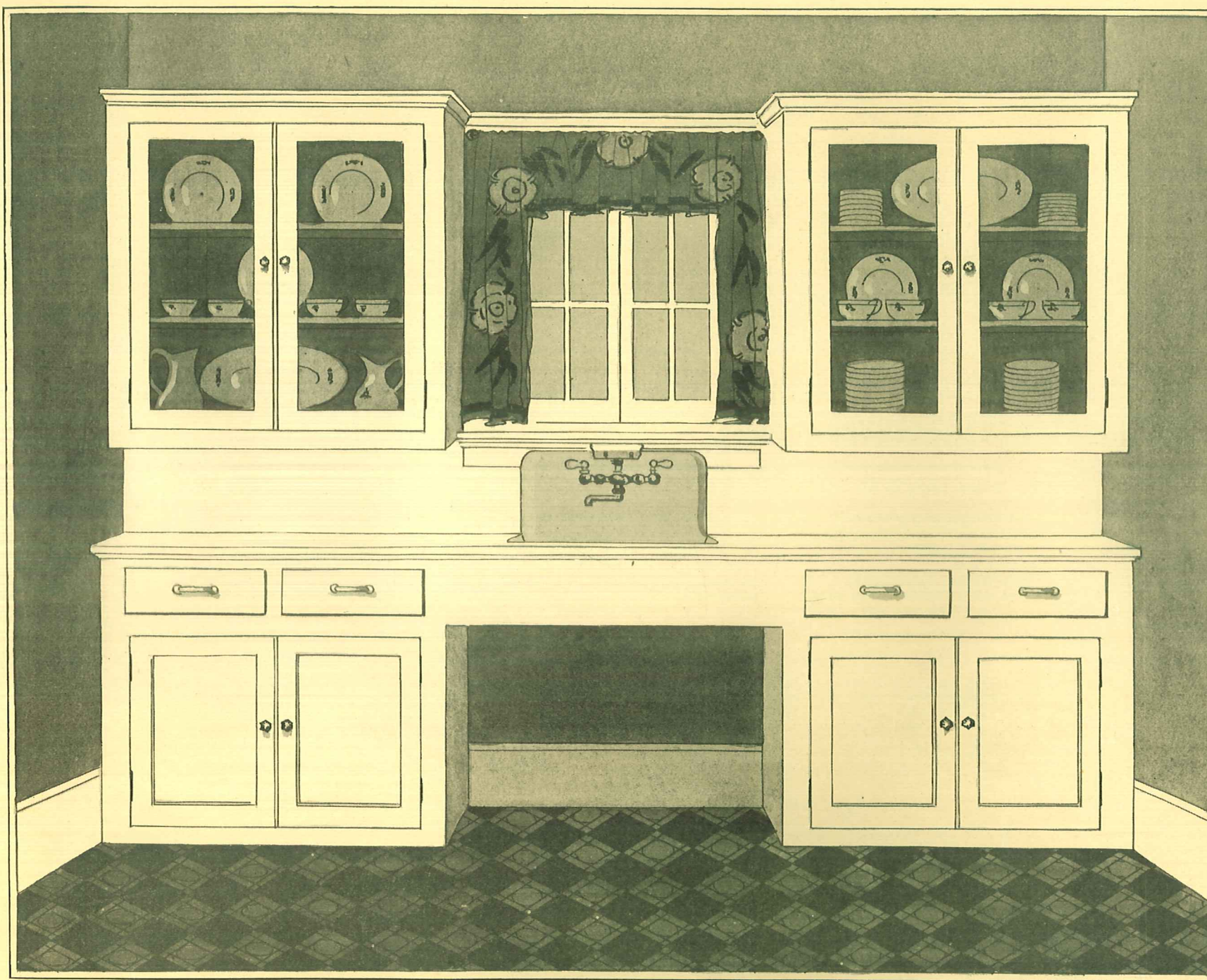
In developing built-in units for the kitchen, the woman's viewpoint has been kept foremost. The cabinet units have been held to a standard of beauty as well

as a standard of utility. We have used glass where we could—for glass cleans easier than wood. We have rabbeted door stiles to give the doors solidity and to approach a dust-proof construction. We have provided roomy drawers and liberal cupboards. We have watched dimensions to avoid strains of stooping or reaching.

In short, we have built our cabinets and our ironing board with but one thought uppermost and that to give to the woman what she has always dreamed of for her kitchen. We make no "novelty" numbers. By omitting these we not only make a more salable line, but we avoid the mishaps of quick breakage and uncertain action.

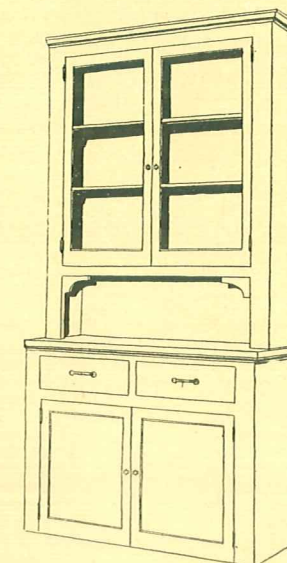
One dealer phrases aptly the Ideal kitchen line. "Just let them see it," he says. "That's all you have to do."





Two units (Ideal Kitchen Dresser W-901) with an Ideal Drain Board plus a short length of facing for the sink front are the sole requirements for the combination shown above. Pretty, roomy, attractive, it makes a single side of the kitchen a handy work place for most of the kitchen labor. This unit completely installed will cost considerably less than an ordinary kitchen cabinet.

Open Sink-front
Kitchen Combination
(Without Connecting Unit)



KITCHEN DRESSER W-901

The above line reproduction shows kitchen dresser unit from which the combination is evolved. The closed sides and brackets are usually taken off for the full combination as shown here. Where the single unit is used alone, as in the pantry, they are used. It is entirely a matter of choice.

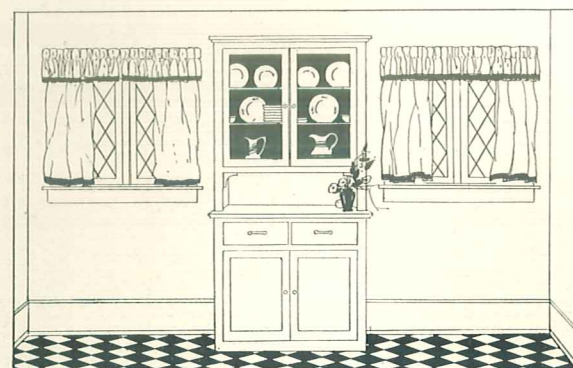
To order for the combination opposite specify 2 units of Kitchen Dresser W-901 and one Ideal Drain Board. THEY COME IN 2 SIZES OF WIDTH. BE SURE TO SPECIFY WHAT SIZE YOU WANT. See Specifications Page 28.

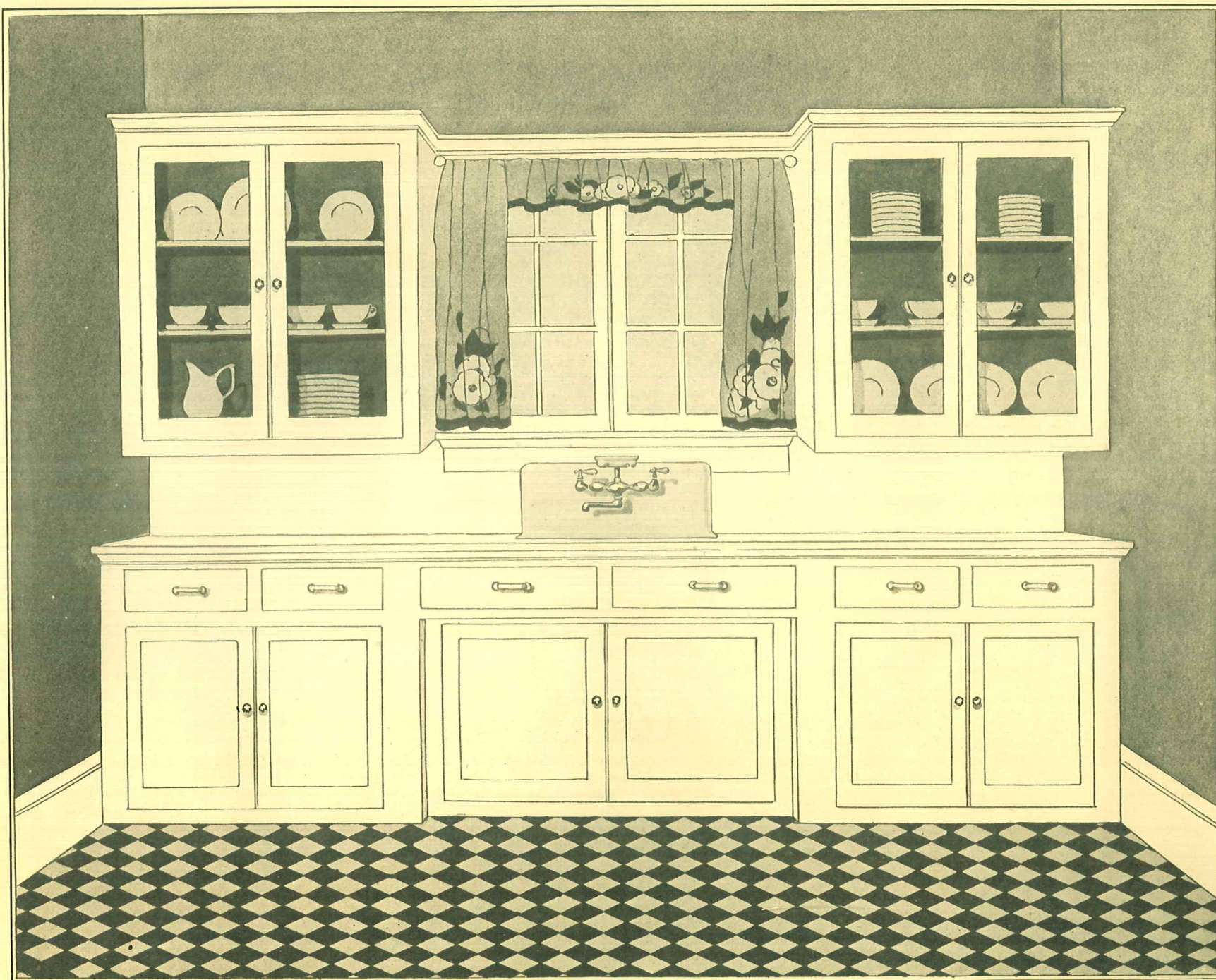


Above two Kitchen Dresser Units W-901 have been combined to make one single double unit without sink and the sink has been taken care of by purchasing one Base of Unit W-901. This makes a most excellent kitchen arrangement where the width of kitchen will not permit a full 2 cabinet and sink installation. One extra end is required for the base section holding sink, since it does not butt a wall and only one end comes with the unit.

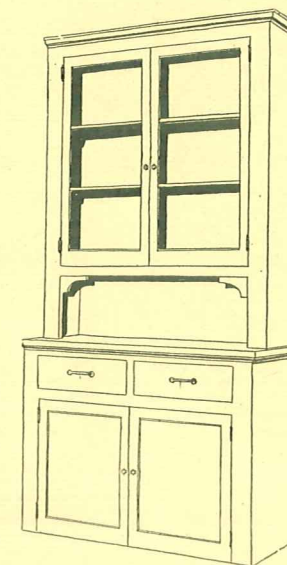


Below shows the Kitchen Dresser Unit W-901 in use by itself between two windows. To use this dresser in this fashion one extra end is necessary since only one finished end comes with the regular number. These ends can be bought separately from the factory. In the pantry or for summer houses this arrangement is most convenient.



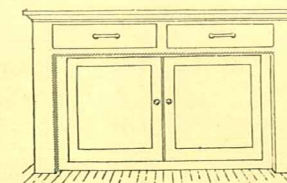


**Full Combination
of Ideal Kitchen Units**
(Using Connecting Unit)



KITCHEN DRESSER W-901

Specifications for both
units on page 28.



**CONNECTING UNIT
W-902**

To order for this combination
request two units of W-901,
one unit of W-902, and one
Ideal Drain Board. **BE SURE
TO SPECIFY WIDTH
WANTED.** See Specifica-
tions on Page 28.

THIS combination is the same as that on page 25 excepting that the Ideal Connecting Unit W-902 has been used to join the dresser units. The finished touch that it gives to the combination is readily apparent. Note that the doors under the sink in the Connecting Unit inset to provide toe room. This is the sort of kitchen unit every woman dreams about.



Specifications

Kitchen Dresser *W-901* and Connecting Unit *W-902*

This unit is built in two sections—upper section and base section. Each section is made in two standard sizes (see dimension specifications). A third unit (Connecting Unit *W-902*) is made for joining two dresser units, into a full kitchen combination as shown on page 27. All are built of White Pine. Sections sold separately but complete unit shipped unless otherwise specified. Units have but one finished end. If extra ends are desired, they can be secured. See price list.

UPPER SECTION *W-901*

Dimensions—This section begins where frame joins on the work board, as shown in illustration, and includes complete dresser top. Made in two sizes, either 3 ft. 6 in. wide or 4 ft. wide. Both sizes are 5 ft. high and 12 in. deep.

Construction—Face frame built up and door stops applied. Doors have center stiles rabbeted, are built up and fitted but not hung. Doors glazed with plain glass, set with wood stops. All K. D. parts are machined and fitted, ready for quick assembly. Top section has two K. D. shelves which with base of cupboard gives 3 shelves as shown. No hardware furnished.

BASE SECTION *W-901*

Dimensions—This section comprises work board and all below to the floor. Base section made in two standard sizes of width, either 3 ft. 6 in. wide or 4 ft. wide. Both sizes are 3 ft. high and 18 in. deep.

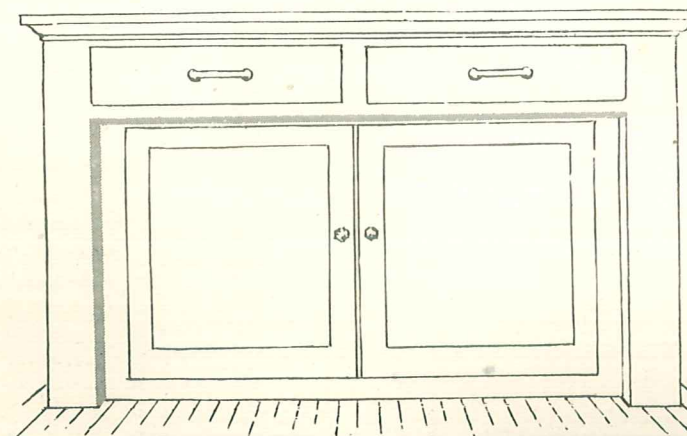
Construction—Face frame built up. Door stops applied. Doors are one panel design. Panels of 3-ply fir laminated with waterproof glue. Doors built up, fitted but not hung. Center stiles rabbeted. All parts machined and fitted ready for assembly. One K. D. shelf provided for bottom section. When used with drain board the top (or work board) can be used for second shelf by cutting it down to fit. No hardware furnished.

CONNECTING UNIT *W-902*

This connecting unit is built in two sections (Drawer section and door section). The door section insets so as to provide toe room at floor. (See illustration).

Dimensions—Made in two widths, either 3 ft. wide or 3 ft. 6 in. wide. Stands 2 ft. 10 $\frac{7}{8}$ in. high.

Construction—Lines perfectly with Kitchen Dresser Unit *W-901*. Drawers shown are false. Face frame built up. Door stops applied. All material to provide for inset of door section provided. Assembly most simple. No hardware furnished. No top or sides with this unit.



FOR DRAIN BOARD— AND SINK INSTALLATION

When a full combination of Kitchen Dresser *W-901* and connecting unit *W-902* is made, the work board of one *W-901* unit is usually cut down to provide an extra shelf. If bread board is desired the work board of the other unit is cut down for this and proper opening cut in face frame.

Ideal Drain Boards come flat surface, sanded. They can be planed, fluted or covered according to the desire of the customers. They are made of White Pine and cut to extra full length. Made in three sizes, 12 ft., 14 ft. and 16 ft. wide. All sizes 20 inches deep and 1 $\frac{1}{4}$ inches thick.



Kitchen Dresser *W-901*

THE kitchen dresser above is the basis of many convenient and attractive kitchen combinations. It can be used by itself in combination with breakfast set (as on page 39) or it can be used in double sections like that shown on this page. This dresser, with uprights removed, forms the combinations on pages 25, 26 and 27. It is built of White Pine, well seasoned. The construction is strong. Shelves are roomy and drawers liberal in size. Decorated to conform to the colors of a kitchen it makes this "workroom" one of the beauty spots of the home.

A Double Combination of Dresser *W-901*

FOR the pantry, or the kitchen where the sink is not built into the cabinet, this is an attractive and handy arrangement. It gives a china cupboard above and a closed cupboard below for the pots and pans.

Table linen and silver can be stored in the roomy drawers. The recess between the upper and lower sections makes possible pretty decoration with doilies, potted plants, flowers or console sets.



Specifications Ironing Board W-909

This board is of special type construction, exclusive with the Ideal line. Patent is now pending (Patent Pending 134,312).

Dimensions—Over all size of cabinet 1 ft. 2 in. wide by 6 ft. 9 $\frac{3}{4}$ in. high; 4 $\frac{1}{4}$ in. deep. Fits studding set 16 inches on center. Rough opening required is 6 ft. 10 $\frac{1}{4}$ in. high by 1 ft. 2 $\frac{3}{8}$ in. wide.

Ironing Board—Board is 4 ft. 4 in. long, 11 $\frac{3}{8}$ in. wide. Tapered. Stands 2 ft. 8 $\frac{1}{2}$ in. above floor.

Sleeve Board—2 ft. 1 $\frac{1}{4}$ in. long, 4 $\frac{3}{8}$ in. wide at base. Tapers at end.

Cabinet Space—Inside dimensions of bottom section is 12 $\frac{1}{2}$ in. wide by 17 $\frac{1}{2}$ in. high and 4 in. deep. Recess provided by inset panel in door gives clearance of 4 $\frac{3}{16}$ in.—sufficient to accommodate largest irons.

Construction—Built by a special patented construction (patent applied for) that gives rigidity not found in any other board. No pins, dowels or grooves. Board works with simple positive action and can be removed with ease. Construction has stood test of over 200 lbs. pressure. Made of White Pine and Hardwood. Upper door 2 panel design. Lower door one panel. Panels of 3-ply fir, laminated with waterproof glue. Cabinet built up complete with doors fitted but not hung. Spring lock and metal support for sleeve board furnished and in place. No door hardware furnished.



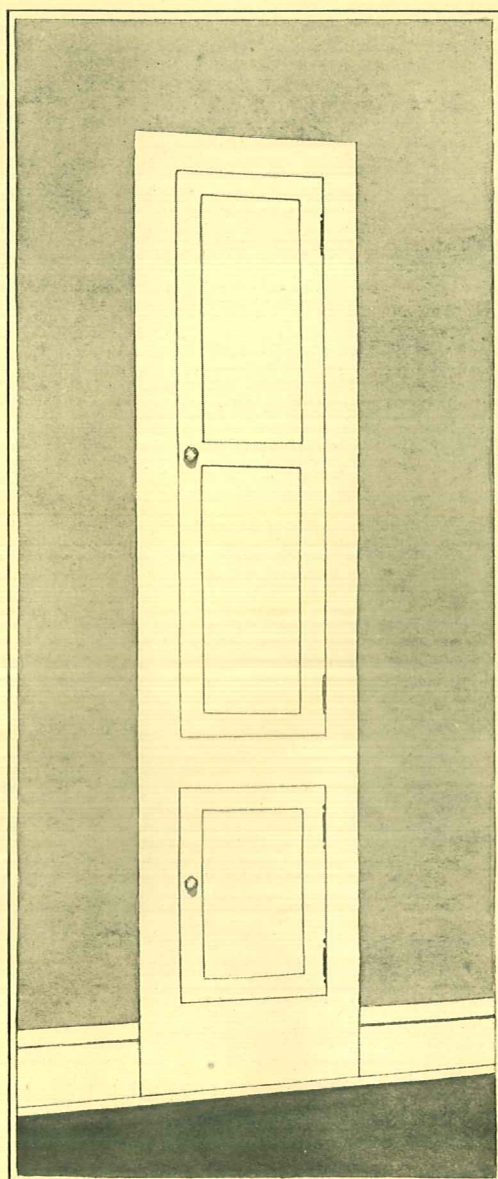


FIGURE 1.

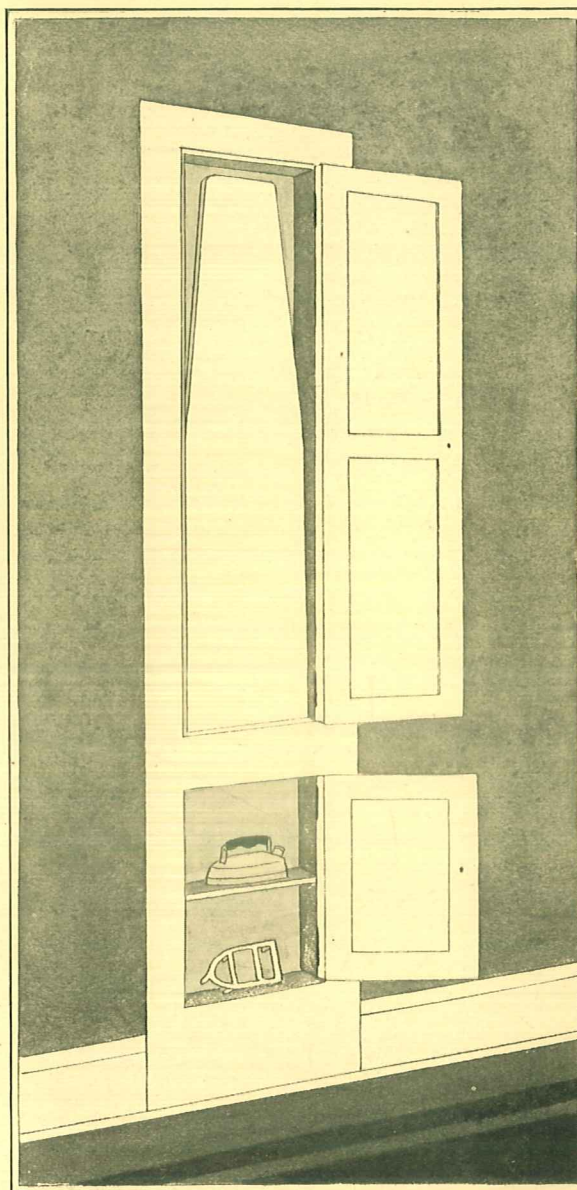


FIGURE 2.

Ideal Ironing Board W-909

THIS Ideal Ironing Board is an exclusive and patented feature of the Ideal line. It builds into the wall as shown in Figure 1. Two neatly panelled doors close tightly to conceal it when not in use.

Opening the doors as in Figure 2, the board appears in upright position. It is so balanced that it will not tip outward until the hand has drawn it forward. Behind the large board is the sleeve board, securely

fastened in place by a spring catch. In the open cupboard beneath the boards can be found storage space for the iron, cord, ironing wax and folded ironing board pad. The recess holding the ironing board is of ample depth to accommodate a board with padding attached. Board weighs only $7\frac{1}{2}$ pounds.

Pull the large board forward and it easily falls into position shown in Figure 3. Its bottom rests on a solid Oak cross brace and

its top snubs up against a solid Oak back brace. It will support a 200 pound person without breaking or straining.

The sleeve board, when the catch is unfastened, falls to position shown in Figure 3. A heavy metal brace keeps it solidly above the large board. It is, we believe, one of the very few really substantial and practical built-in

Ironing Units made and it carries our unconditional assurance of satisfaction.

The ironing board is portable. It can be lifted from the cabinet as easily as if it were picked up from a table. There are no under supports to prevent slipping dresses over the board and there are no dowels, pins, grooves or similar "trick" features to get out of fix.

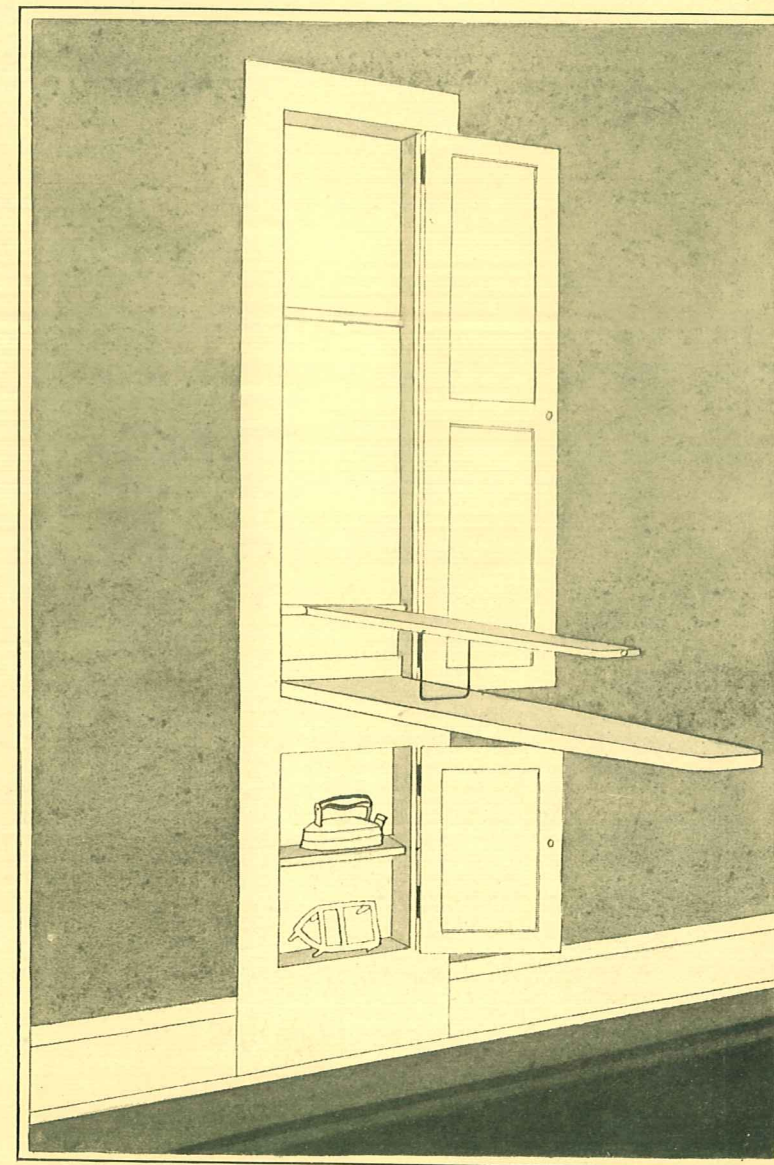


FIGURE 3.

Specifications Breakfast Set W-910

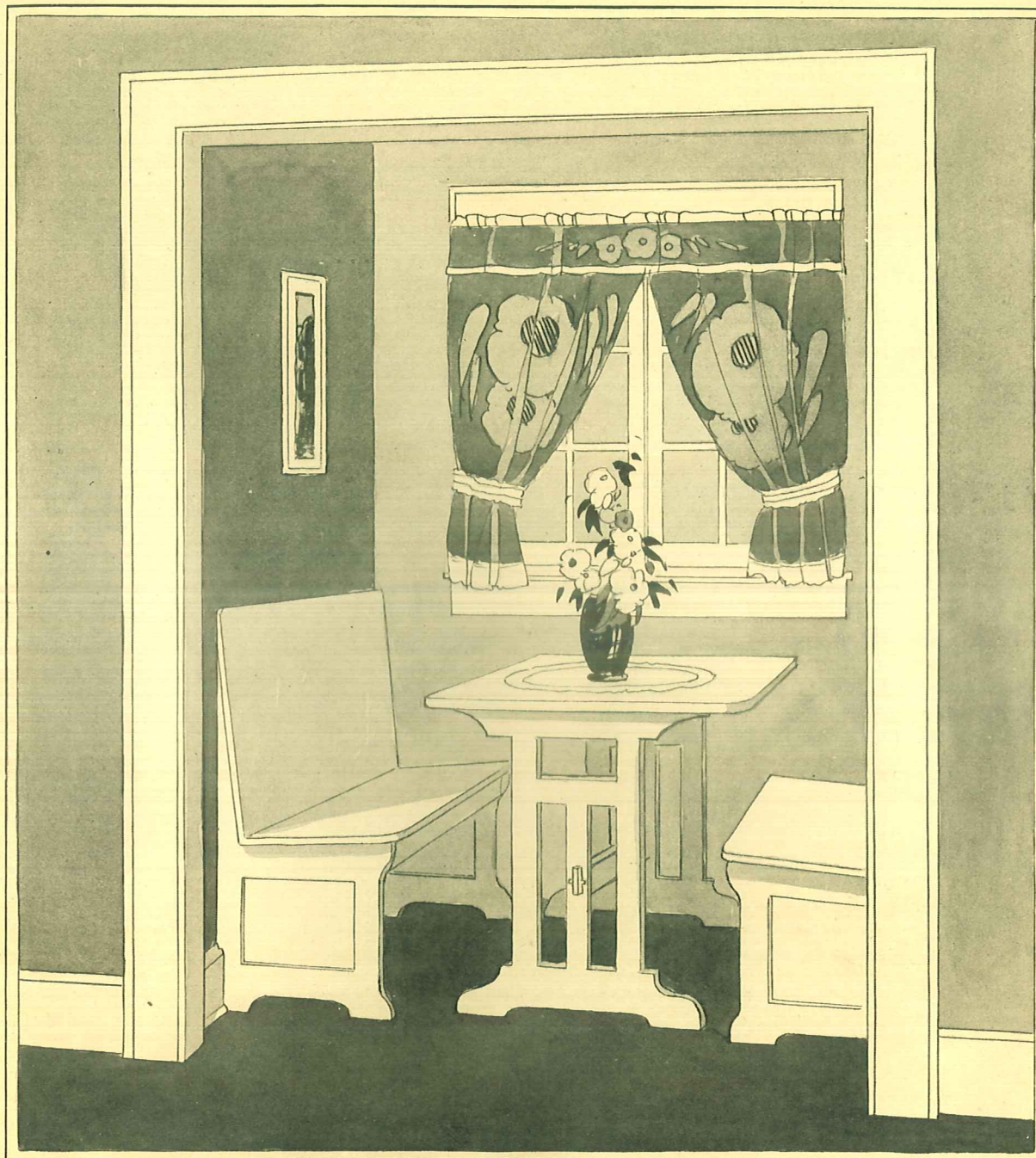
Table Dimensions—Top is 4 ft. 6 in. long, 2 ft. 6 in. wide. Stands 2 ft. 6 in. above floor.

Seat Dimensions—Seats are 3 ft. 1½ in. high in back. Seats proper are 15 in. deep and stand 1 ft. 5 in. above the floor. Seat length 4 ft. 6 in. From extreme front of seat to wall is 1 ft. 6 in. over all.

Construction—Made from White Pine. Table top built up. Cleats applied. Table legs are machined with screw holes bored and counter sunk. Screws furnished. Foot rail is of mortise and wedge construction—all mortises made and wedges furnished. Seat backs, seats and aprons built up and machined. All parts cut to net sizes and everything ready for quick assembly.

Installation—This unit can be used in a room as narrow as 5 ft. 2 in. or as wide as 6 ft. and provide most convenient positions for those eating. The table does not need to be fastened to the floor and the seats need only to have backs resting against the wall to prevent tipping—anchoring not necessary unless desired.





BREAKFAST SET UNIT W-910



A Beautiful Moderate Priced Set

A PLACE to eat where the morning sun can cast a cheery smile on the first meal of the day—a place at noon-time where the children can eat without the trouble and formality of the dining-room—a place at night-time where the family can lunch lightly if they like and save the table linen and the crumbs on the rug. This is the modern breakfast-room. It is an integral part of the modern home.

For this room Ideal has designed built-in furniture. Furniture that is not a makeshift hastily crowded into a small space. But furniture

that can take a respected place in every well appointed home.

The set shown opposite is of beautiful design, with open end table legs and graceful seats. It sets solidly in its place, sturdily constructed and planned so that a room less than 6 feet wide can accommodate it. There is no crowding at this table and six people can eat at a time.

It is a set of moderate price. It is made from White Pine and comes unpainted, ready to be decorated to conform to any decoration plans for the home.

Specifications Breakfast Set W-911

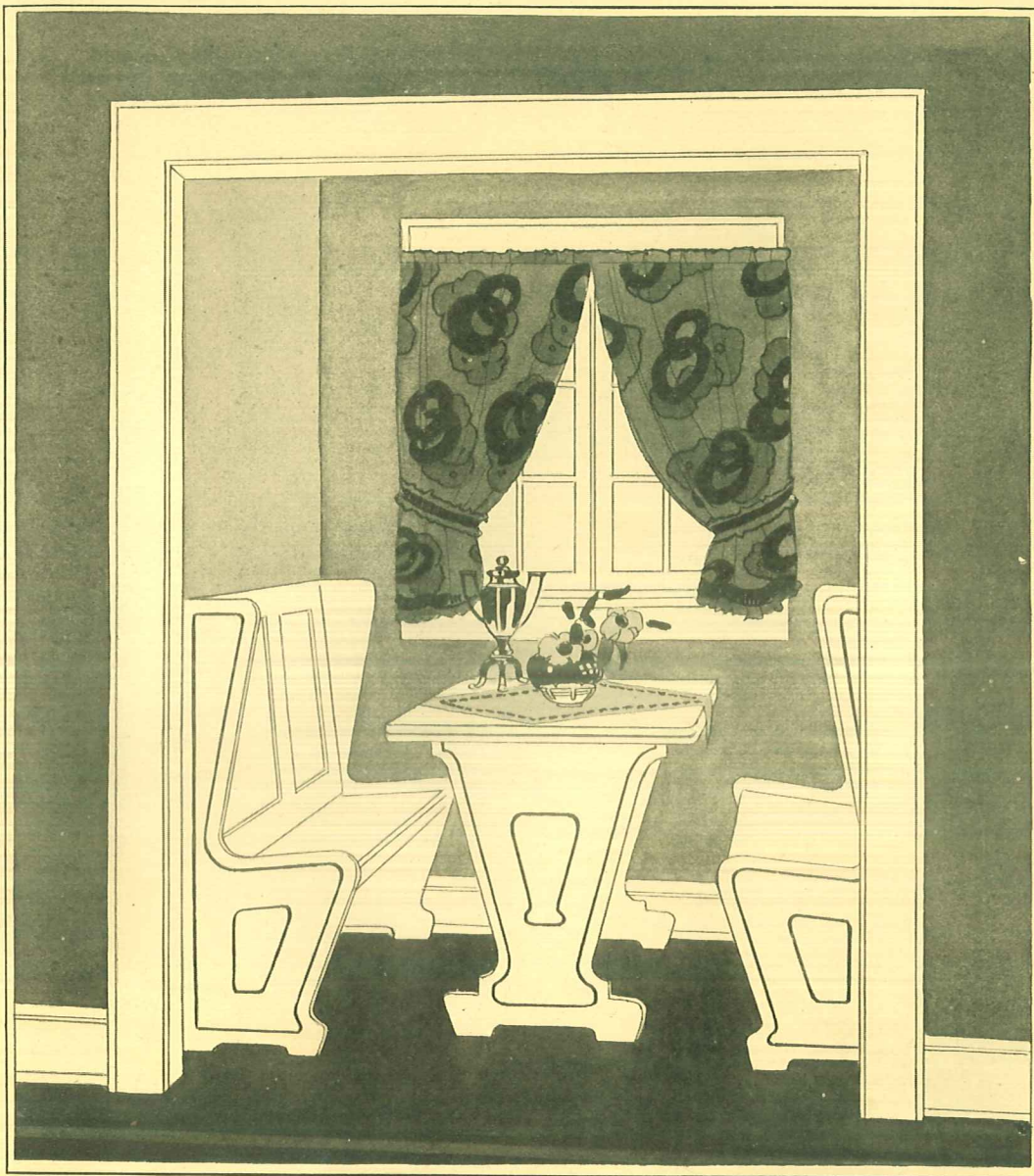
Table Dimensions—Top is 4 ft. 6 in. long, 2 ft. 6 in. wide and stands 2 ft. 6 in. above floor.

Seat Dimensions—Seat backs stand 3 ft. 6 in. high above floor. Seats proper are 12½ in. deep, 4 ft. 6 in. long and stand 1 ft. 5 in. above floor. From extreme front of seat to wall is 16½ in.

Construction—Made from White Pine. Table top built up with cleats and banding applied. Table legs built up with screw holes bored and countersunk. Screws furnished. Seat ends built up. All K. D. parts machined and cut to net size making assembly simple and speedy. Seat fronts and table leg front routed for groove design as shown by black lines in the illustration. Seat backs of 2 panel design. Panels of 3-ply fir, laminated with waterproof glue.

Installation—This unit can be used in a room as narrow as 5 ft. 2 in. or as wide as 6 ft. and provide most comfortable positions for those using it. Table does not need to be fastened to the floor. Seats need not be anchored unless desired, providing their backs touch the wall to prevent tipping.





BREAKFAST SET UNIT W-911

A set of unique design that adds a note of daintiness to the breakfast-room.



A Charming Set of Unique Design

GRACEFUL angles and gently sloping lines give to Set W-911 a charm that fills the breakfast room it occupies. Has a heavy banded top. Where the black lines show in the illustration a fluted channel follows the lines of the seat and table ends, waiting only for a touch of color from the painter's brush to bring to life a beautiful harmonious design.

The backs of the seats are paneled. The seats proper are roomy and at a slight elevation, which

makes them restfully comfortable.

This set will fit a very small room and can be used in apartments as well as in homes. It is built up from seasoned White Pine and is excellently milled and machined. In proportion and finish it is perfect.

Its price is not a great deal higher than that of Set W-910 shown on page 33. This set is entirely correct for any class of home regardless of how elaborate it may be.

Specifications IDEAL Buffet W-912

Dimensions—This unit is made in two sections—Upper Section and Base Section. Upper Section sets on Base to form recess shown in illustration. Top section measures 3 ft. 11 $\frac{3}{4}$ in. high, 5 ft. $\frac{1}{2}$ in. wide and 12 in. deep. Bottom section measures 2 ft. 10 in. high, 5 ft. 5 $\frac{3}{4}$ in. wide, 18 in. deep. Over all dimensions when unit is completely assembled are 5 ft. 5 $\frac{3}{4}$ in. wide, 18 in. deep with head casing to line with 6 ft. 8 in. door. Top section sets flush with wall. Bottom section extends into room 6 inches. Rough wall opening required is 6 ft. 11 in. high, 5 ft. 1 in. wide and 12 in. deep.

Construction—Built of White Pine. Face frames built up. Upper doors built up, fitted but not hung, and glazed with art glass, hard metal set as shown in illustration. Lower doors are one panel design, built up and fitted but not hung. Panels of 3-ply fir, laminated with waterproof glue. Drawers have lip fronts. Shelves furnished. Return ends provided. All K. D. parts are machined and cut to net size for quick, easy assembly. Pilasters and plinths furnished for casing bottom section. No casing furnished for upper section—room trim to be used here. No hardware furnished.

Installation—Made to fit in room where Breakfast Units are used (W-910 or W-911). Can be used in hall, at end of breakfast alcove or in dining room.





IDEAL BUFFET W-912



A Beautiful Buffet

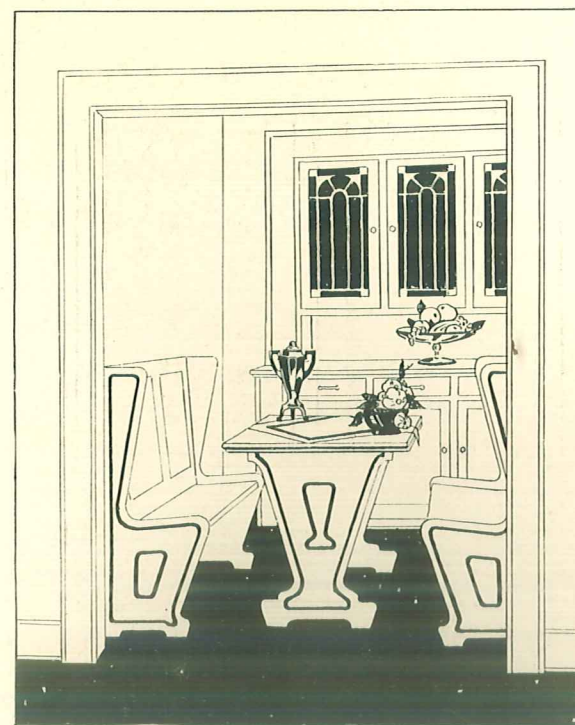
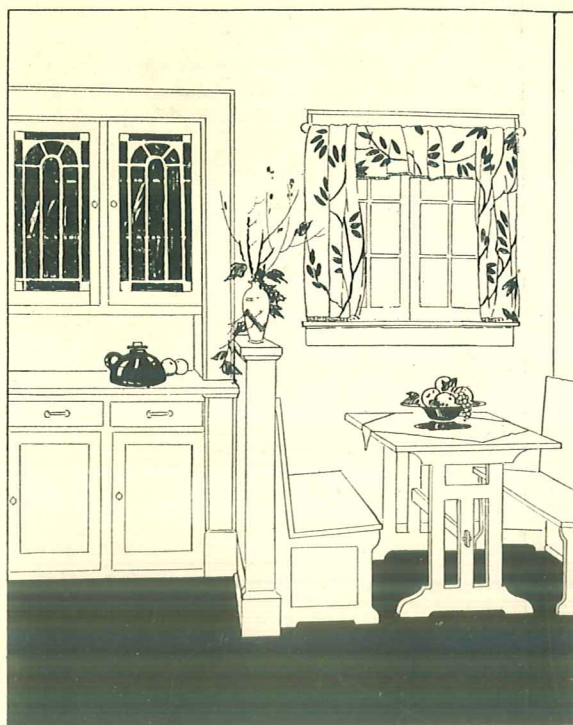
SO OFTEN the breakfast-room, between kitchen and dining-room, seems barren and lacking. In the great majority of cases this is because the hall of which it is a part is only partially complete. With the breakfast set on one side and this beautiful buffet on the other a new completeness and nicety of appointment appears.

The upper doors are glazed with art glass and leaded on hard metal. The recess formed at the union of the bottom and top sections gives opportunity for added room dec-

oration. Liberal shelves offer linen storage below. Drawers for linen and silver are provided.

The pilaster and plinth effect on the base pillars give the buffet charm and the trim for the upper section is made the trim of the room. It becomes a part of the home—something to lend beauty and provide convenience of storage for linen, silver and china.

It is an excellent piece of furniture built of White Pine and constructed for permanence. Very moderate in price.



Charming Combinations from IDEAL Breakfast Sets and IDEAL Buffet

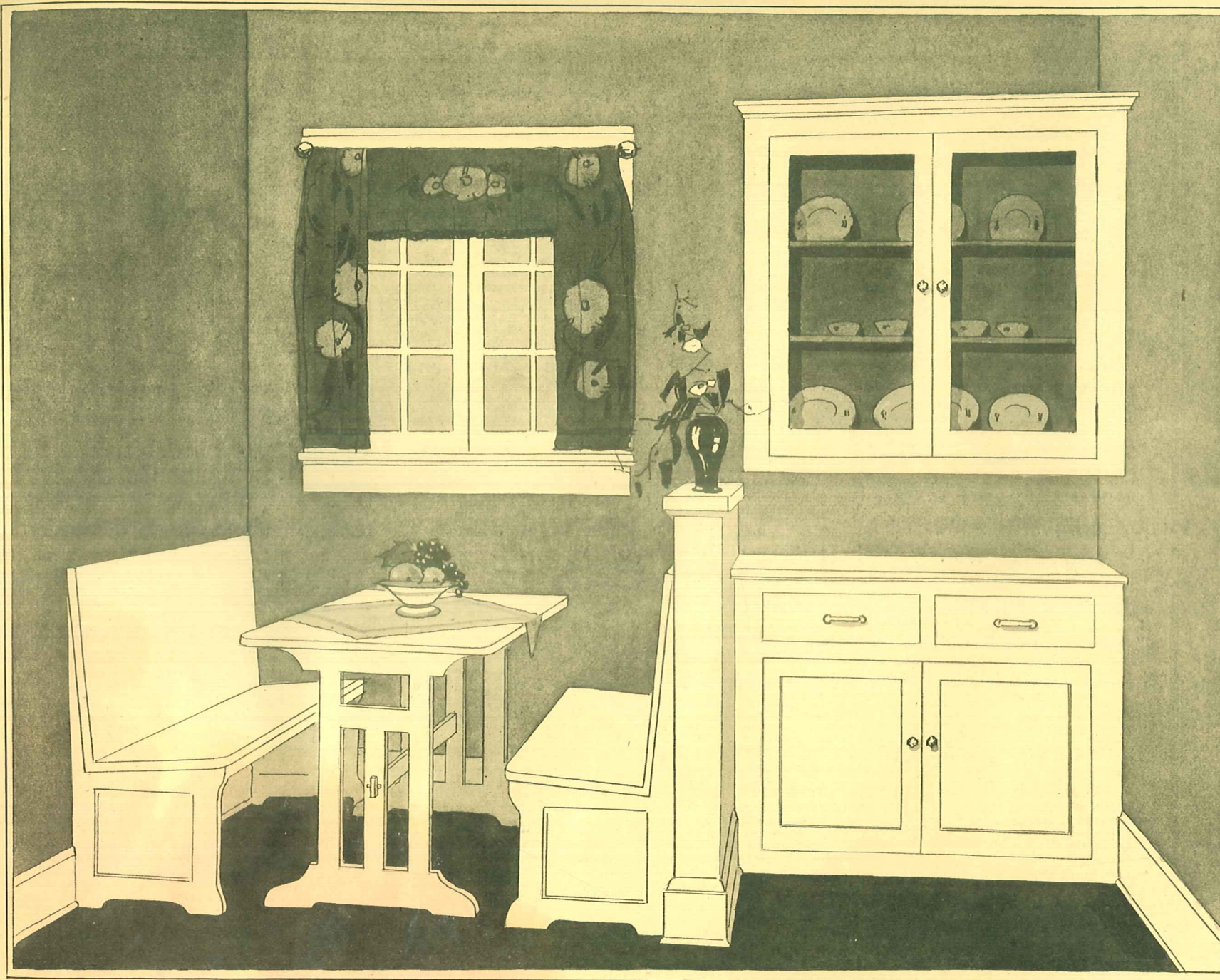
Two most attractive combinations of Ideal Breakfast Sets with Ideal Buffet (W-912) are shown above. Obviously there are as many combinations of these units as one might wish.

In the one combination Ideal Breakfast Unit (W-910) has been used with the Buffet setting behind a low partition. Such an arrangement adds

space to the Breakfast Room and provides many conveniences for serving.

The second combination shows Breakfast Set (W-911) with the Buffet built in at the back of the room. An arrangement of this type beautifies the Breakfast Room. Ideal Breakfast Sets come with both ends finished and this combination can be easily arranged.





ABOVE is a combination of Breakfast Set W-910 and one Kitchen Dresser Unit W-901. A low partition separates them. This combination illustrates but one excellent combination that can be made from Ideal Built-In Units. Prettier rooms and added conveniences are assured from combining Ideal Units appropriately.

TO ORDER this same combination request one unit of Ideal Breakfast Set W-910 and one unit of Kitchen Dresser W-901.

Remember that the kitchen dresser comes in 2 widths. BE CERTAIN TO SPECIFY THE WIDTH YOU PREFER.

For specifications on W-910 see Page 32. for Specifications on W-901 see Page 28.



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of highest quality

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